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Service Manual

Player

SP-10MKII (M), (MC)



■ SPECIFICATIONS

Type:	Direct-drive turntable	Wow & Flutter:	0.025% (JIS C5521) W.R.M.S. ±0.035% (DIN 45507), weighted, zero-to-peak
Turntable platter:	Aluminum diecast, diameter 32 cm (12-19/32 inches), weight 2.9 kg (6.4 lbs.), moment of inertia 380kg. cm ² (130 lbs. in ²)	Rumble:	60 dB (IEC 179B) 50 dB (DIN 45539A) 70 dB (DIN 45539B)
Motor:	Brushless DC motor, electronic rectification, quartz-controlled phase-locked servo circuit	Power Supply:	120V, AC 50 or 60 Hz
Platter speeds:	33-1/3, 45 and 78.3r.p.m.	Power Consumption:	20 W
Starting torque:	6 kg. cm (5.2 lbs. in)	Dimensions:	Turntable Only 36.85 (W) x 10.25 (H) x 36.85 (D) cm (14-31/64 x 4-1/64 x 14-31/64 inches)
Build-up time	0.25 sec. (25° rotation) to 33-1/3r.p.m.	Power Unit	110 (W) x 8.35 (H) x 37.0 (D) cm
Braking time:	0.3 sec. (30° rotation) from 33-1/3r.p.m. to standstill	Weight:	Turntable Only 9.5 kg (20.9 lbs.) Power Unit 3.8 kg
Speed fluctuation by load changes:	0% within 5 kg. cm (4.3 lbs. in)		
Speed drift:	Within ± 0.002%		

Specification are subject change without notice for further improvement.

Technics
by **Panasonic**

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PARTS IDENTIFICATION

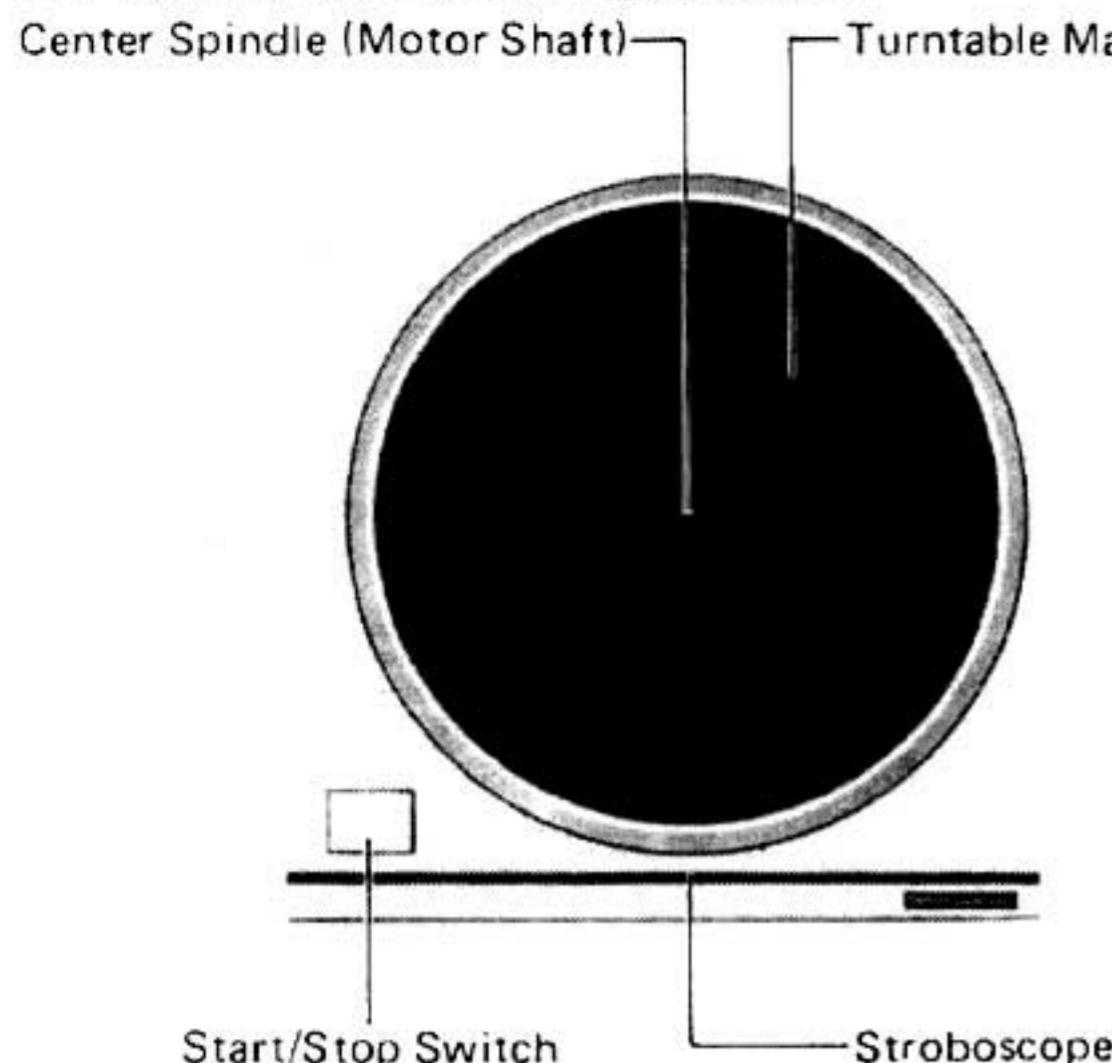


Fig. 1

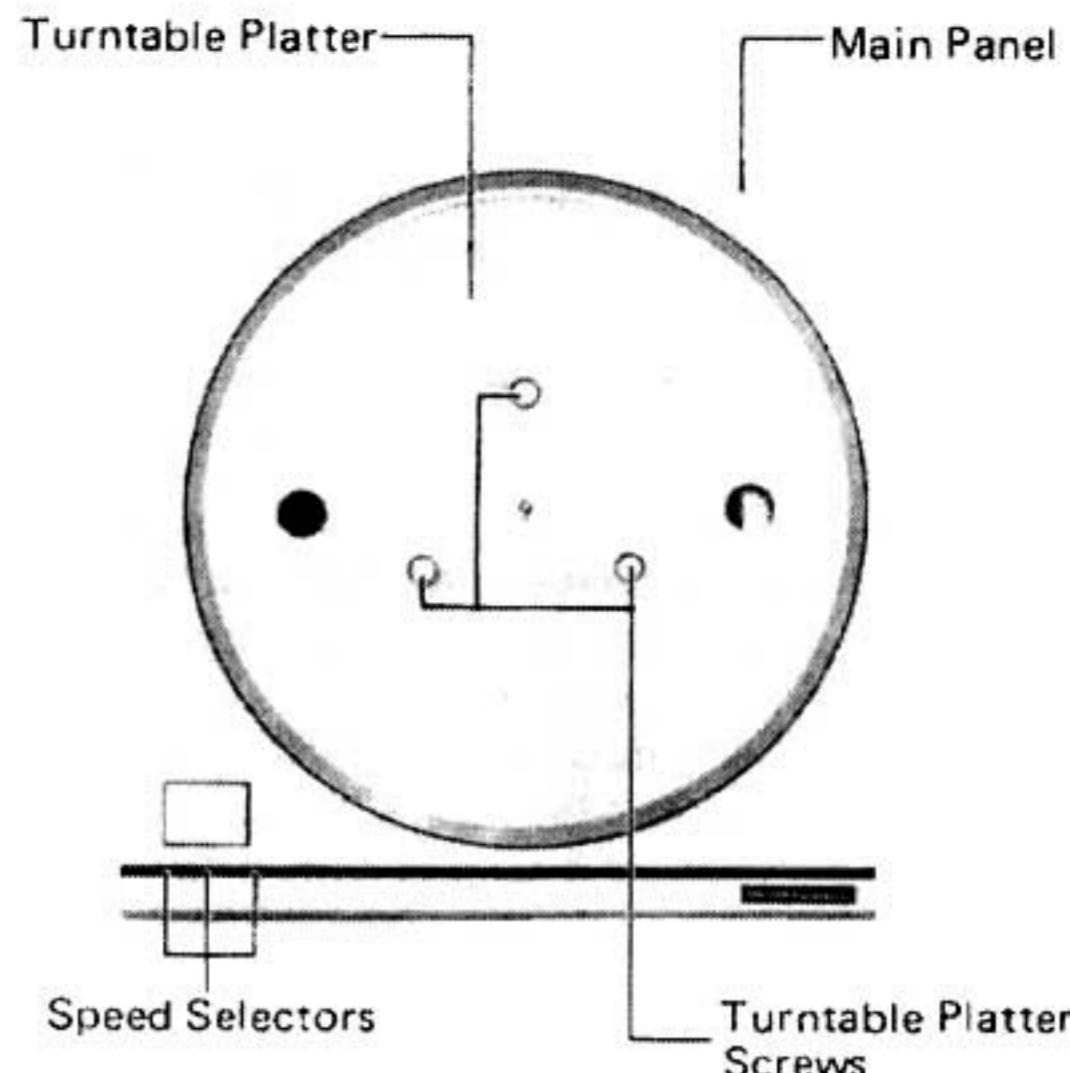


Fig. 2

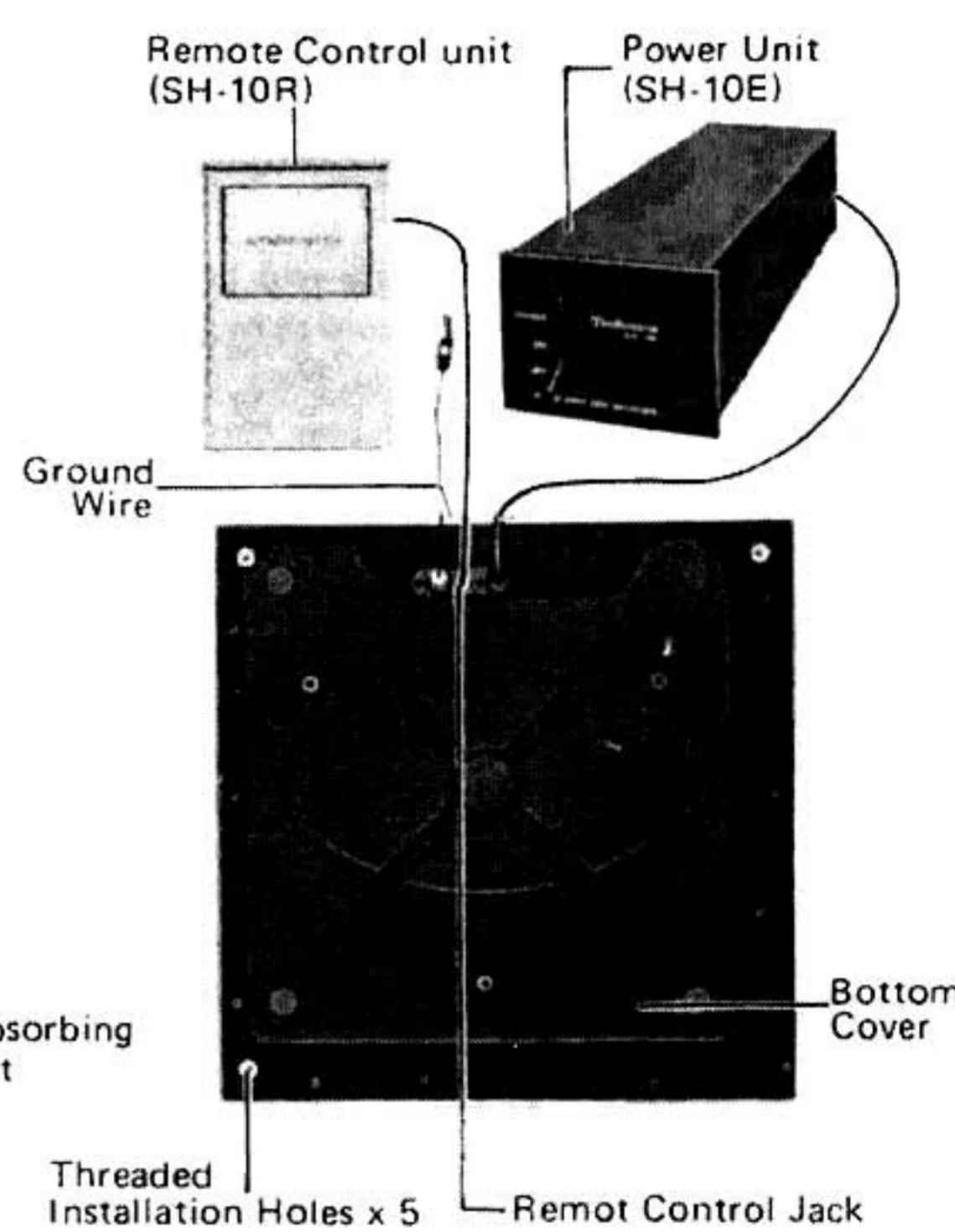
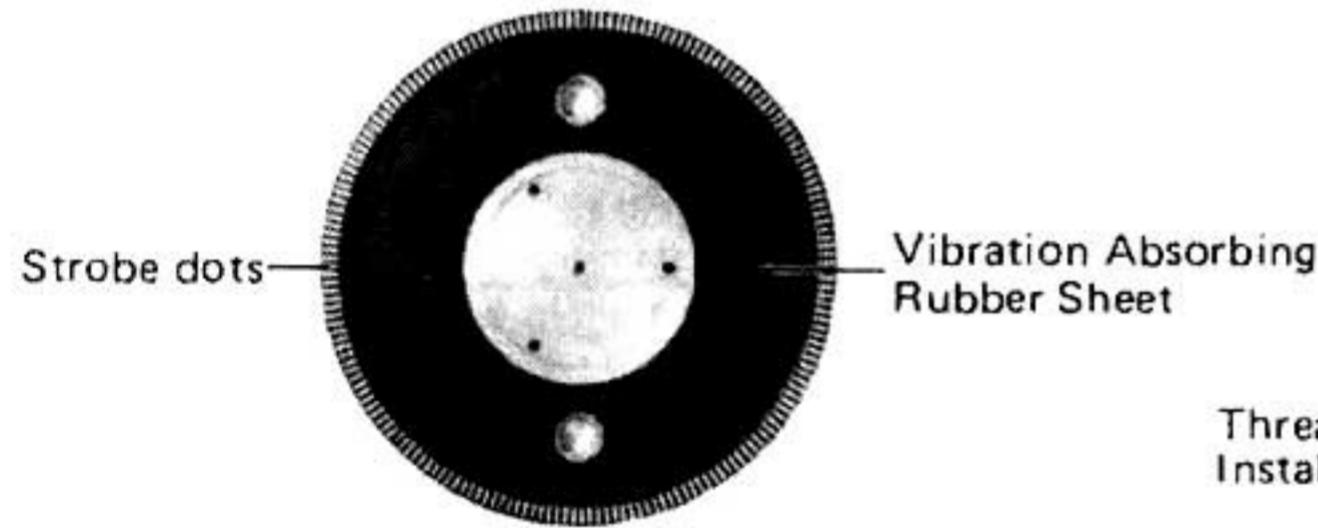
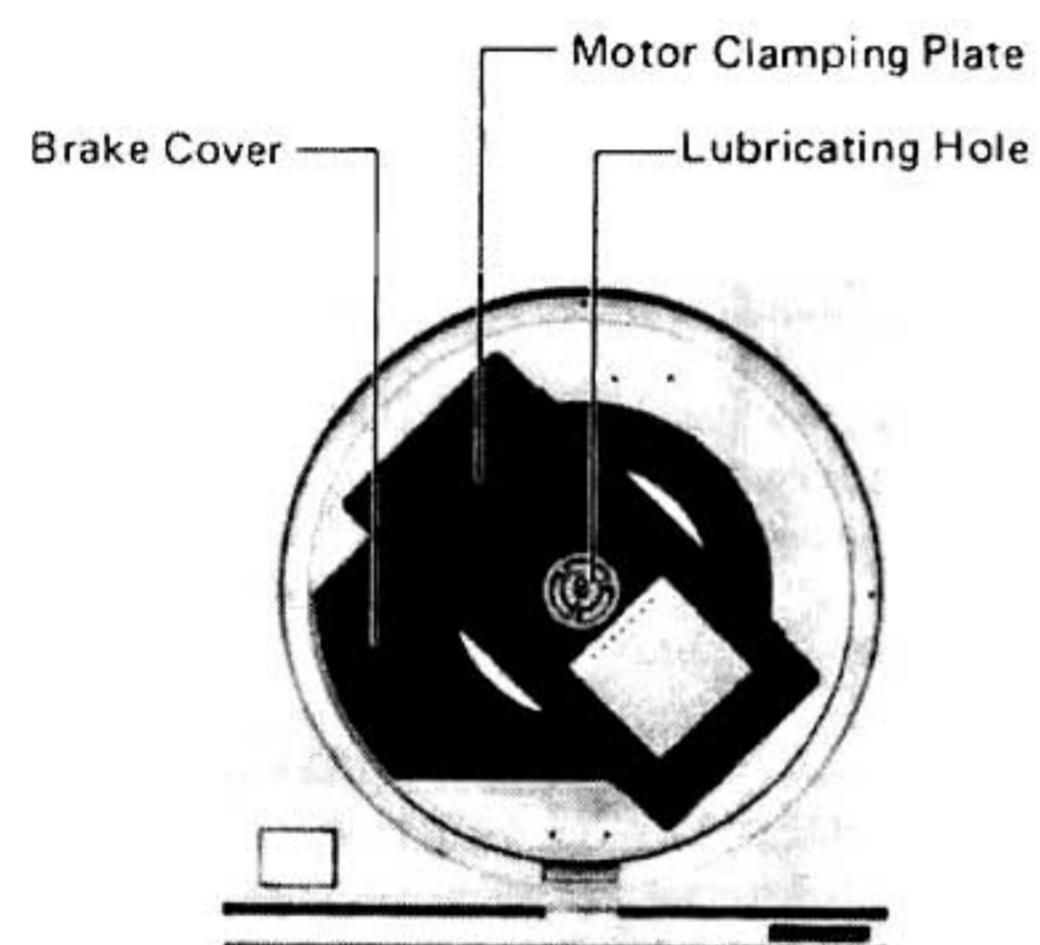
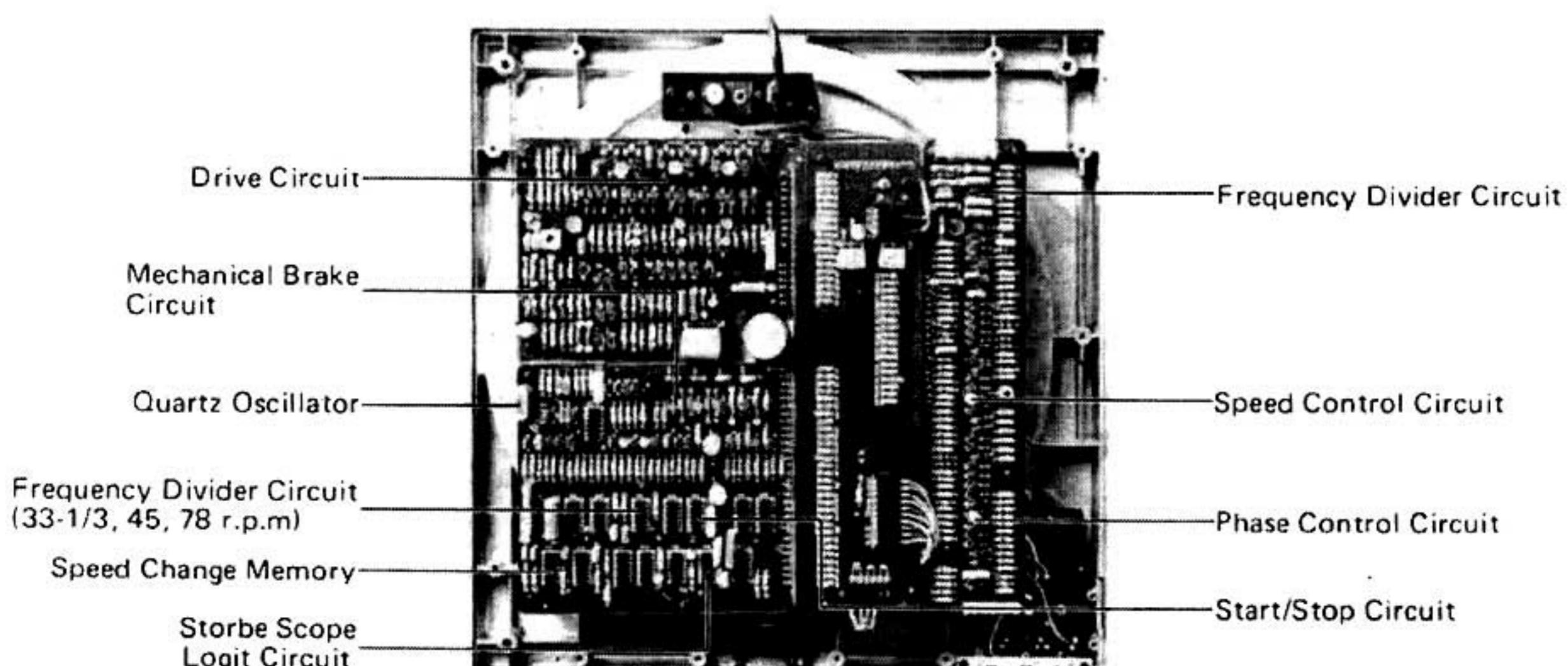


Fig. 3

Fig. 4



■ ASSEMBLY AND SET-UP

1. Building a base or cabinet for this model

The starting torque of this model is 6Kg. cm. (5.2 lbs. in.). Thus the turntable platter which is heavy (2.9kg. 6.4 lbs.) and large (32cm, 12-19/32 inches) can be started and stopped quickly. For this reason we recommend that you use durable and heavy material. The thickness of the base should be 3cm. (1-11/64 inch) or more in order to bring out the best performance of model.

Note: Use durable and stable insulators (legs) Fig. 6 shows an example of cabinet construction.

2. Drill and cutout the base according to the installation diagram.

As paper has a tendency to stretch we suggest that you check the diagram before using it as a template. Also check dimensions for printing errors. Check the tone arm mounting position for proper alignment (follow the tonearm manufacturers specifications). Also make sure to allow sufficient clearance for power connector and output terminals of the tone arm.

3. Install the unit in the cabinet

Two kinds of screws are included in the carton. Use the proper length of screw according to the thickness of the cabinet which you use. When you install the unit in the cabinet place protective material, on top of the unit to protect the center spindle from external damage. A soft cloth placed on the panel surface will protect it from scratches.

4. Remove the motor clamping plate and screws (Fig. 8)

After installation of the unit in the cabinet remove the seven blue screws and motor clamping plate.

NOTE: To protect the very delicate and important parts of the motor (spindle, motorshaft etc.) from external damage during transportation protective fittings have been installed. Be sure to remove these fittings carefully and save them for future use in case you again need to transport the unit.

NOTE: Dimensions are marked in millimeters.
(25.4 mm are equal to inch.)

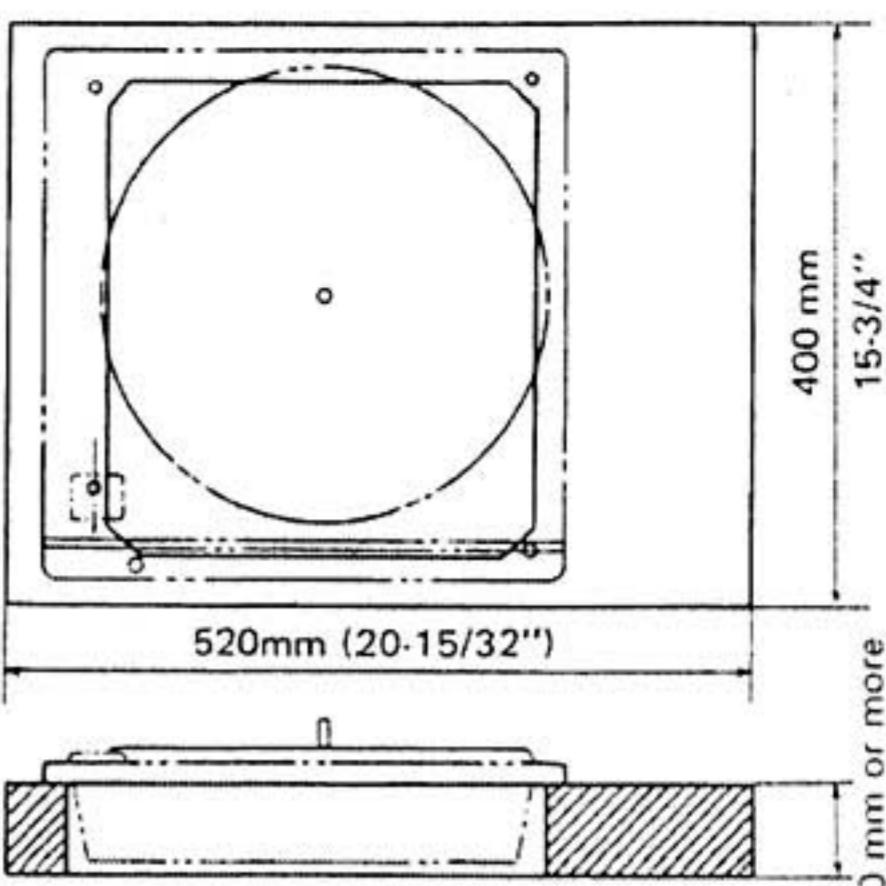


Fig. 6

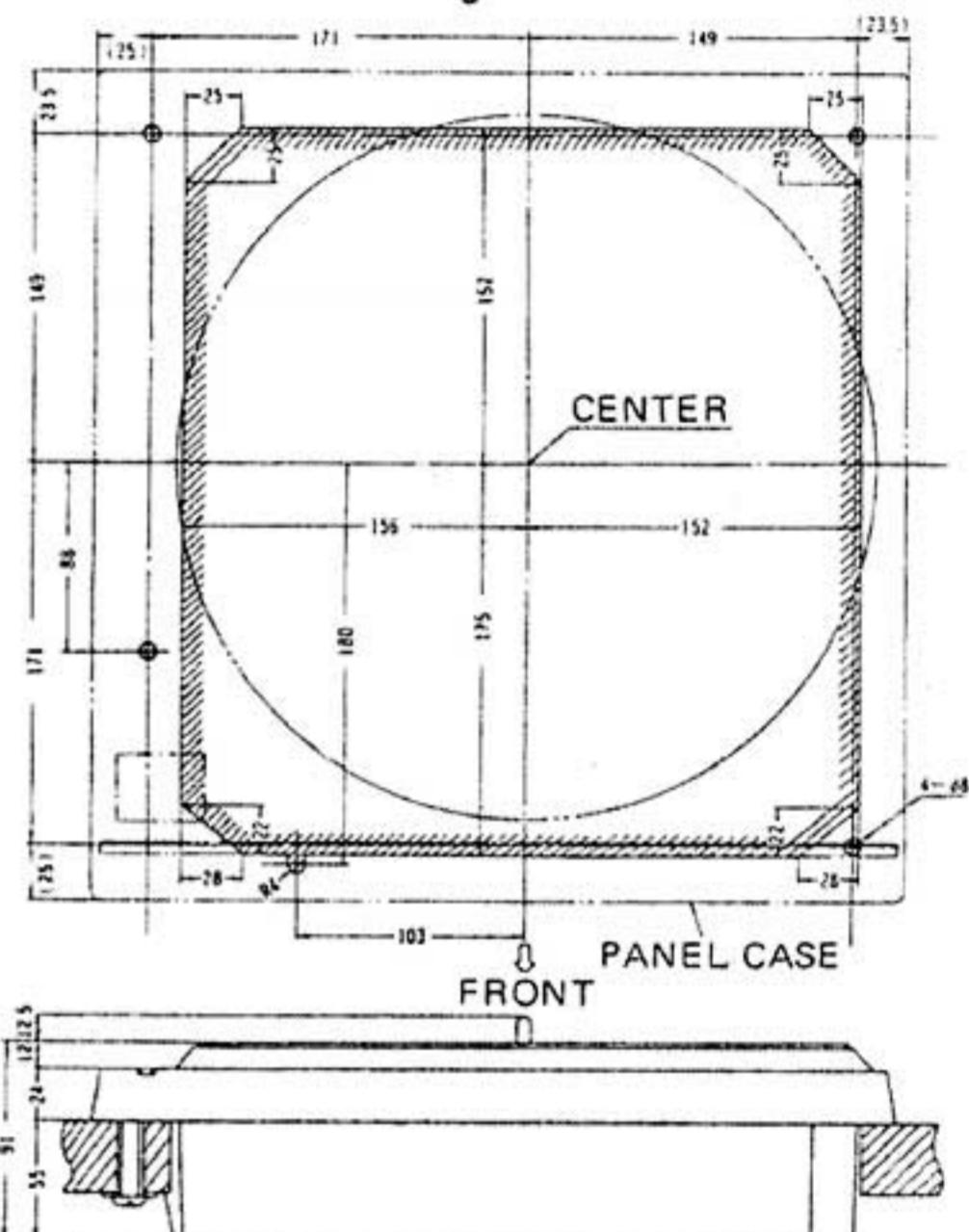


Fig. 7

5. Securing the turntable platter (Fig. 9 & 10)

Place the turntable platter on the spindle aligning holes in the platter with the rotor screw holes by eye.

Slightly lifting the turntable platter will make it easier to align the holes. Using the three screws supplied, firmly tighten the turntable platter and put the turntable mat on it.

NOTE: The turntable platter must be tightened at all three points. To assure proper operation.

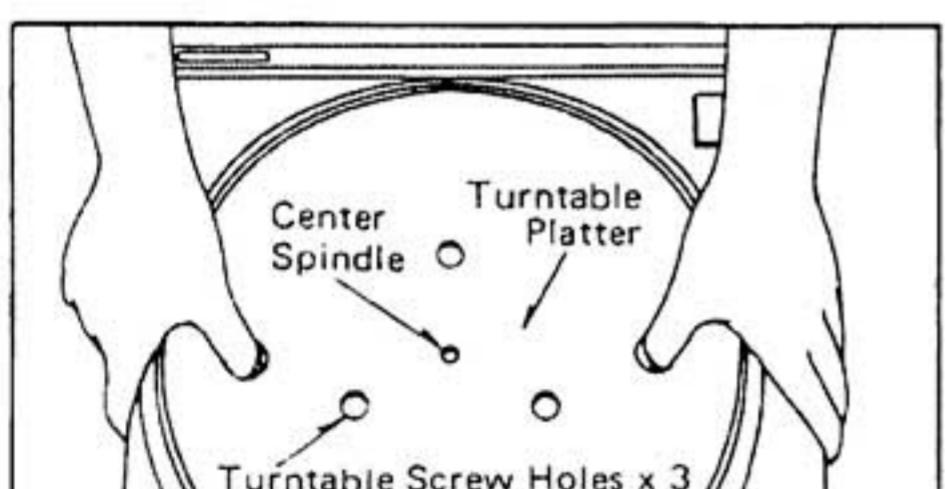


Fig. 9

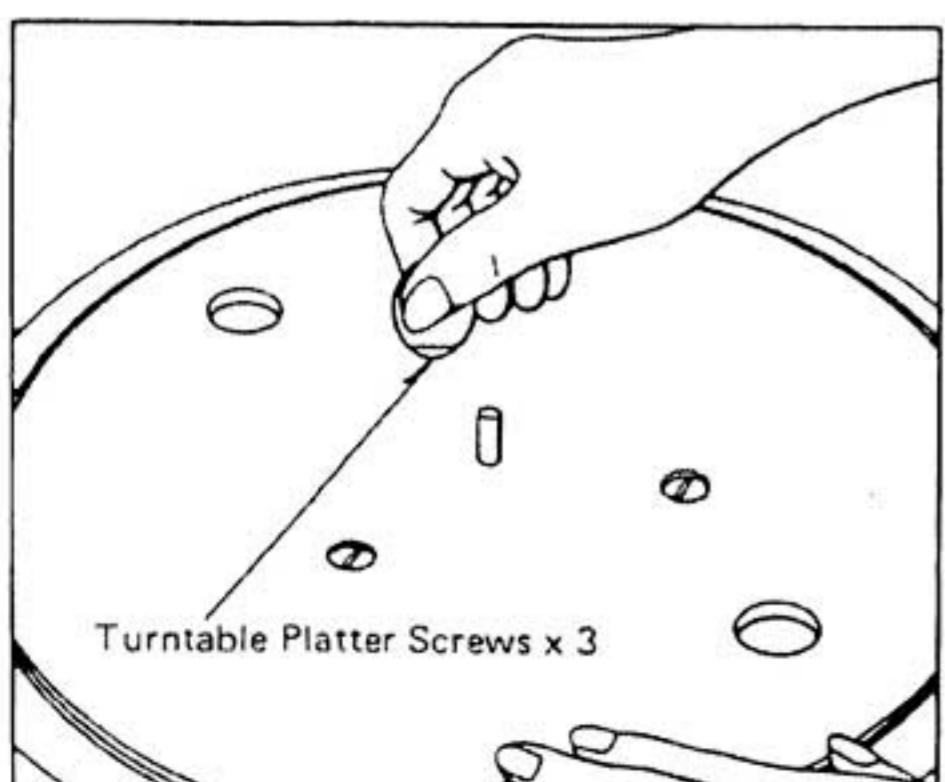


Fig. 10

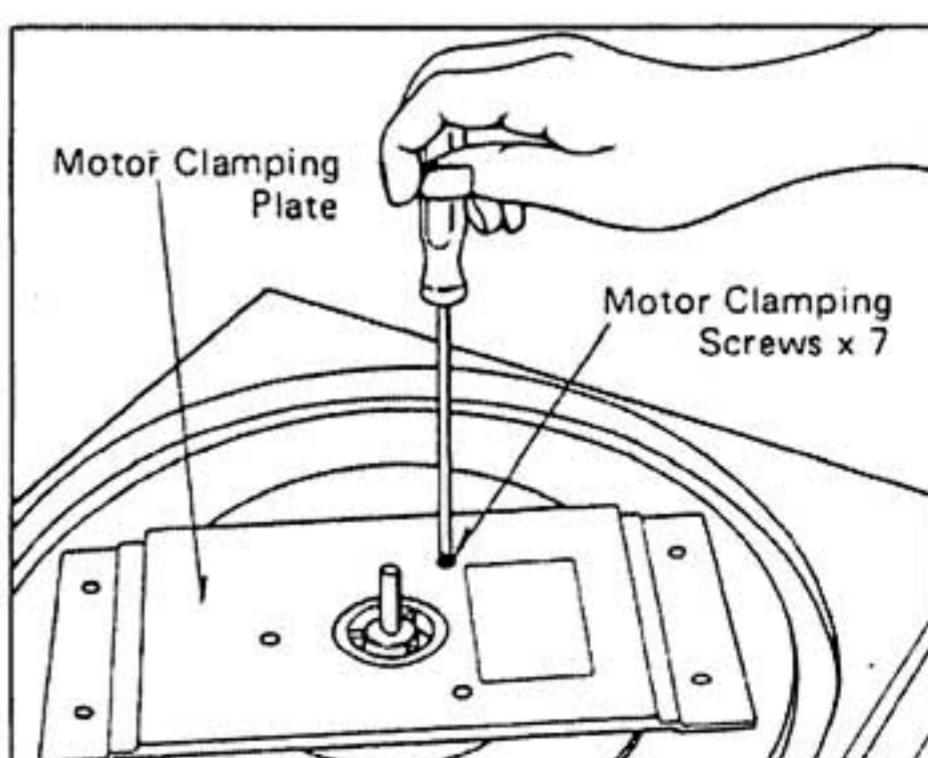


Fig. 8

■ OPERATION PRINCIPLES OF THE SP-10MKII

1. Quartz Generated Reference Signal

The quartz reference signal generator provides a reference signal which controls the action of the SP-10MKII. The oscillation of a quartz crystal is used. This oscillation is stable, highly accurate and not effected by temperature and other changes. The signal generated by the reference signal generator is split by the frequency divider into the appropriate frequency according to the speed selected.

The frequency divider is controlled by pushing the speed selector on the front panel of the unit. The selected speed information is stored in the speed change digital memory.

2. Stroboscop Logic Circuit

The stroboscope lights up the 190 stripes engraved on the platter rim. A neon lamp flashes according to instructive pulses from the stroboscope logic circuit. The circuit shapes digitally the signals from the frequency divider. This provides a sharp strobe image which is independent of external power source frequency.

3. Frequency Generator

A frequency generator is integrated with the platter drive motor. It is electromagnetic structure using a push-pull design cancels external induction. It converts accurately the platter rotation speed into a frequency. The output of the frequency generator is fed to the speed and the phase control circuits.

4. Phase Control Circuit

The phase control circuit detects a phase difference between a reference signal and a frequency generator signal and generates a control voltage. This circuit makes it possible to lock the rotation of the turntable platter to a reference signal. It improves considerably speed stability and speed control characteristics for load conditions when compared with the conventional direct-drive motor having only speed control as shown in Fig. 11 & 12.

5. Speed Control Circuit

The speed control circuit includes a sample-hold circuit, which converts the output of the frequency generator into an electrical voltage. This is the control voltage which maintains the platter rotation speed.

6. Drive Circuit

Two control signals are composed and applied to the drive circuit to maintain a forward motor-rotation. The drive circuit supplies fullwave drive current doubling current efficiency. It supplies drive current in both directions for a symmetrical rotation in either a forward or reverse direction.

The drive circuit rotates the turntable platter with quick response and large starting torque.

7. Start/stop Circuit

When the unit is started by the switch on the front panel or by the remote control, the start/stop circuit activates the forward drive. When the unit is switched off, the start/stop circuit activates the reverse drive and the mechanical brake actuating-circuits to perform a quick stop action.

8. Mechanical Brake Actuating-Circuit

The mechanical brake actuating-circuit operates a solenoid plunger which pushes a brake shoe against the platter. Working in conjunction with the reverse drive current, the mechanical brake can bring the platter to a complete stop quickly and smoothly. A half-braking force is maintained after the platter has stopped making it easy to accomplish accurate cueing of a record.

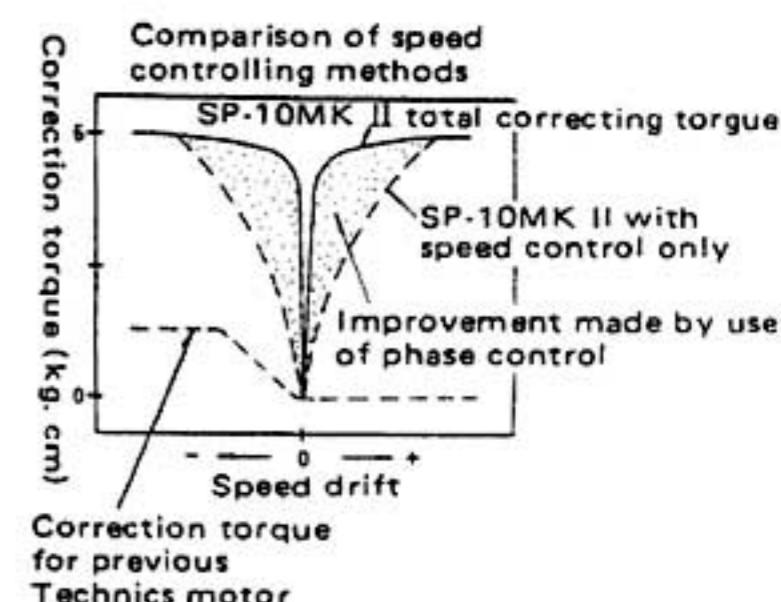


Fig. 11

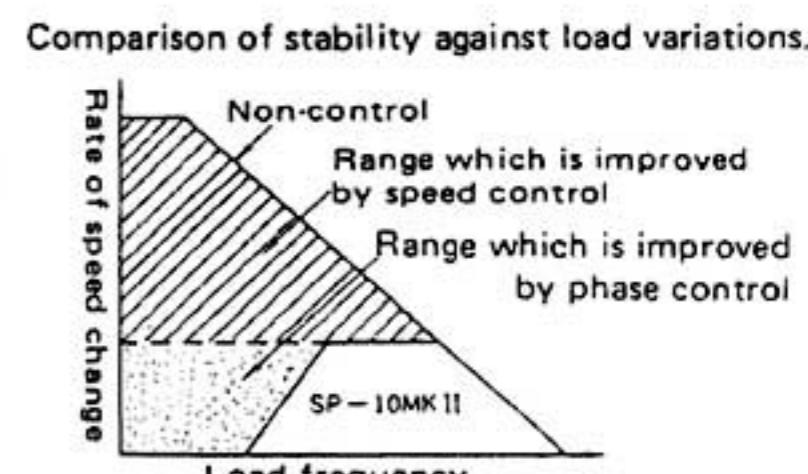


Fig. 12

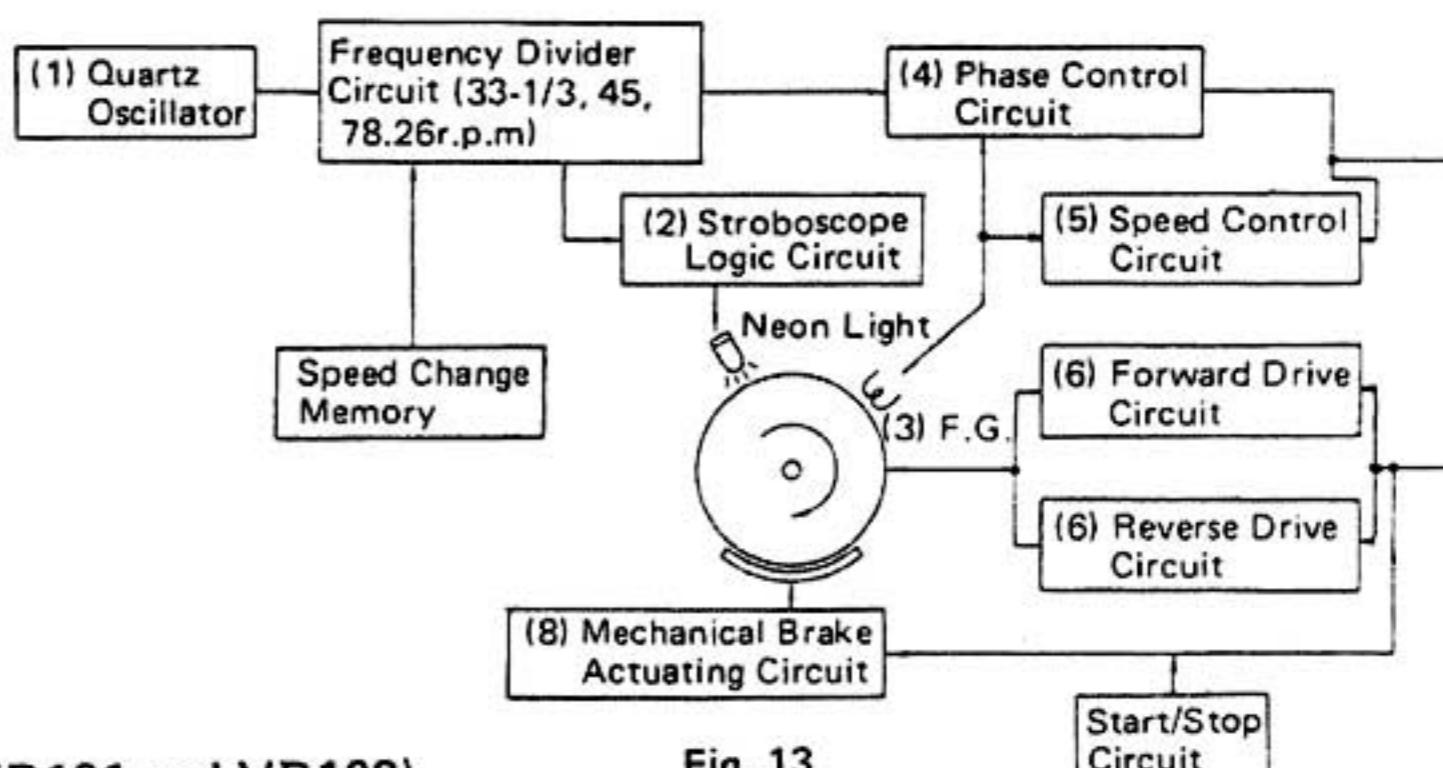


Fig. 13

■ THE PERIOD ADJUSTMENT METHOD (VR101 and VR102)

Note: If you repair the Control circuit board or the Drive Circuit board, you have to adjust VR101 and VR102.

1. Connect a dual-channel oscilloscope to points T and S on the circuit board.
Point O is for the ground wire of the Control Circuit board.
2. Please refer to fig. 14 for the phase relation of the 2 waves for the adjustment of VR101 and VR102.
3. Please adjust in the order: 33-1/3r.p.m. 45r.p.m. 78r.p.m.

Speed Selector	Time	Adjustment Point
33-1/3 r.p.m.	6.3 ± 0.2ms	VR101
45 r.p.m.	4.7 ± 1.3ms	Confirm
78 r.p.m.	2.7 ± 0.1ms	VR102



Fig. 14

■ BLOCK DIAGRAM

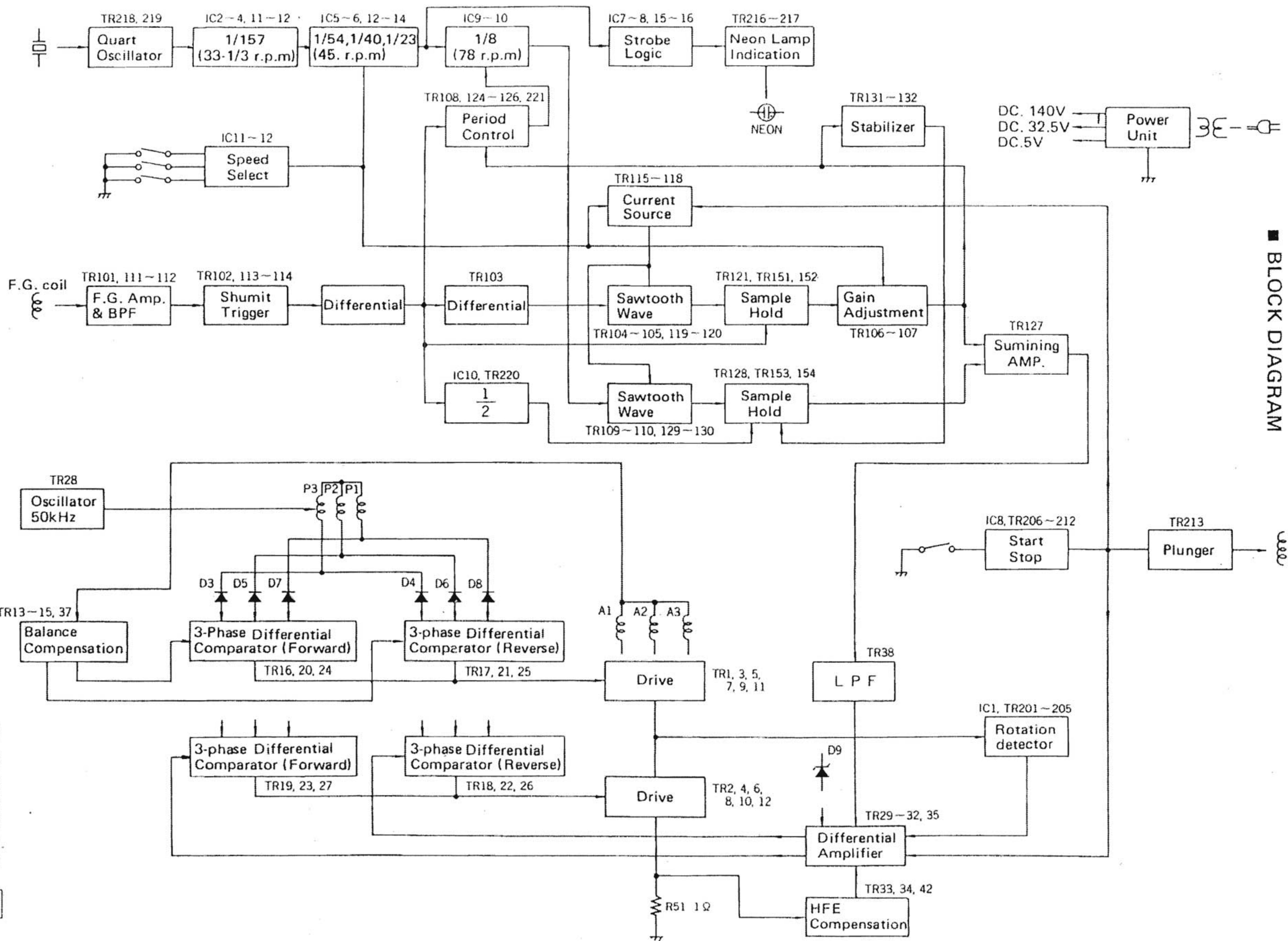
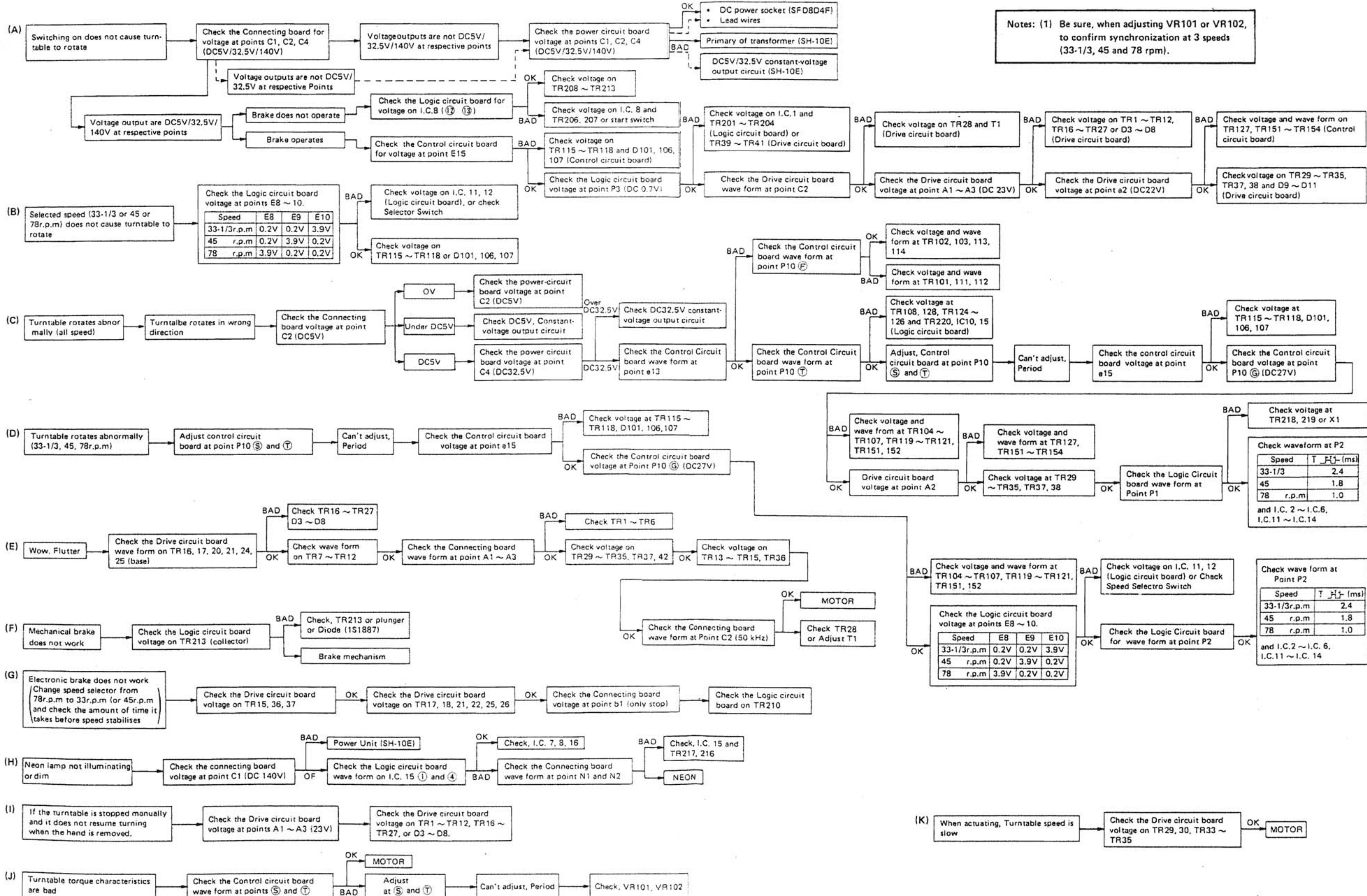
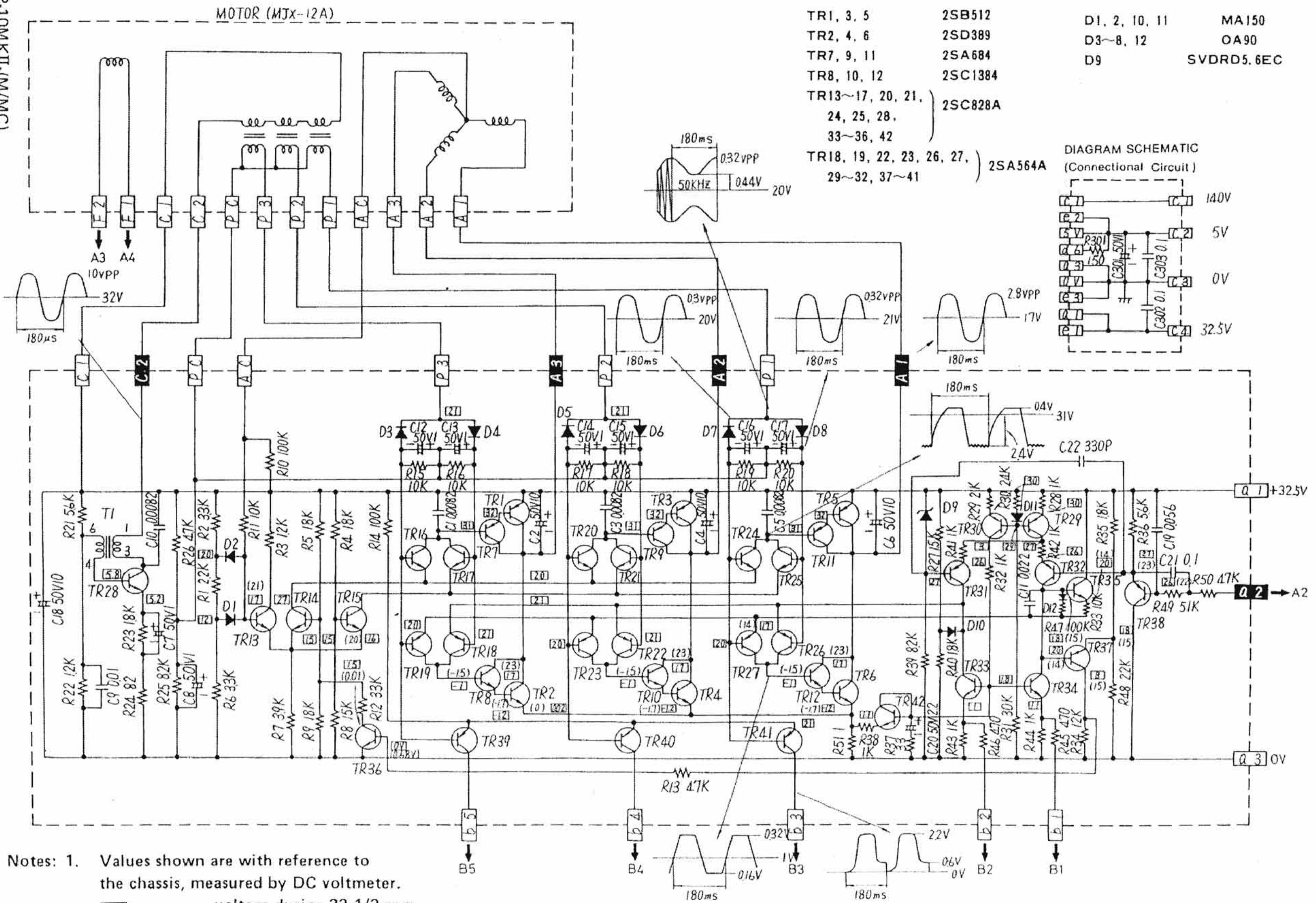


Fig. 15



Schematic Diagram (Drive Circuit) Model SP-10MKII-(M/MC)

SP-10MKII-(M/MC)



Notes: 1. Values shown are with reference to the chassis, measured by DC voltmeter.

. voltage during 33-1/3 rpm.

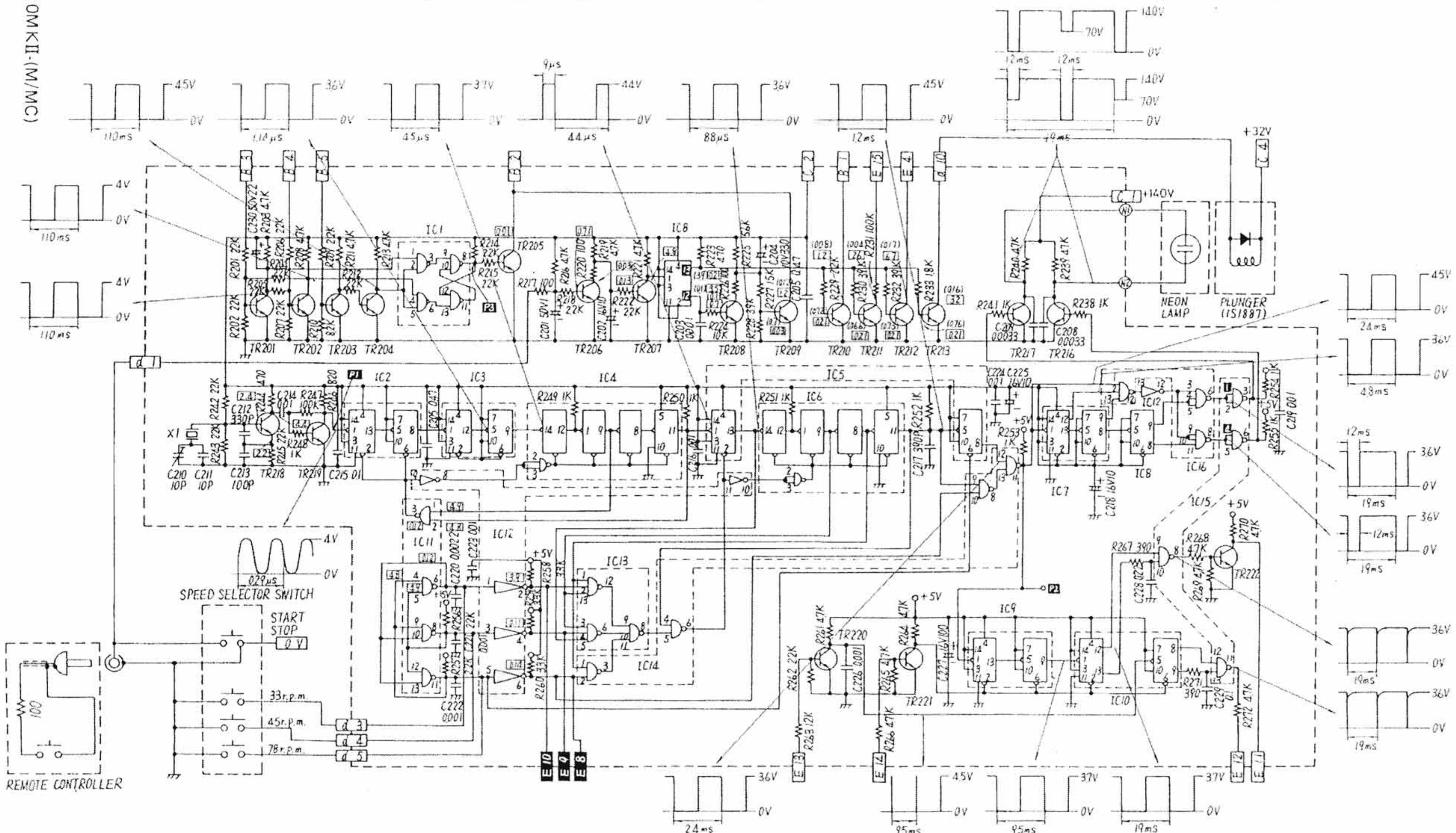
() voltage when stopped.

Waveforms are during 33-1/3 rpm.

This schematic diagram may be modified at any time with the development of new technology.

This schematic diagram maybe modified at any time with the development of new technology.

Schematic Diagram (Logic Circuit) Model SP-10MKII-(M/MC)



Notes: 1. Values shown are with reference to the chassis, measured by DC voltmeter.
 () voltage during 33-1/3 rpm.
 () voltage when stopped.
 Waveforms are during 33-1/3 rpm.

IC1	SVIM53200P	TR201~212}	2SC828A
IC2, 3, 5, 7, 8, 9	SVIM53273P	218~222	
IC4, 6	SVIM53293P	TR213	2SC1384
IC11	SVIM5946P	TR216, 217	2SC1573
IC12	SVIM53204P		
IC13, 16	SVIM53210P		
IC14, 15	SVIM53200P		

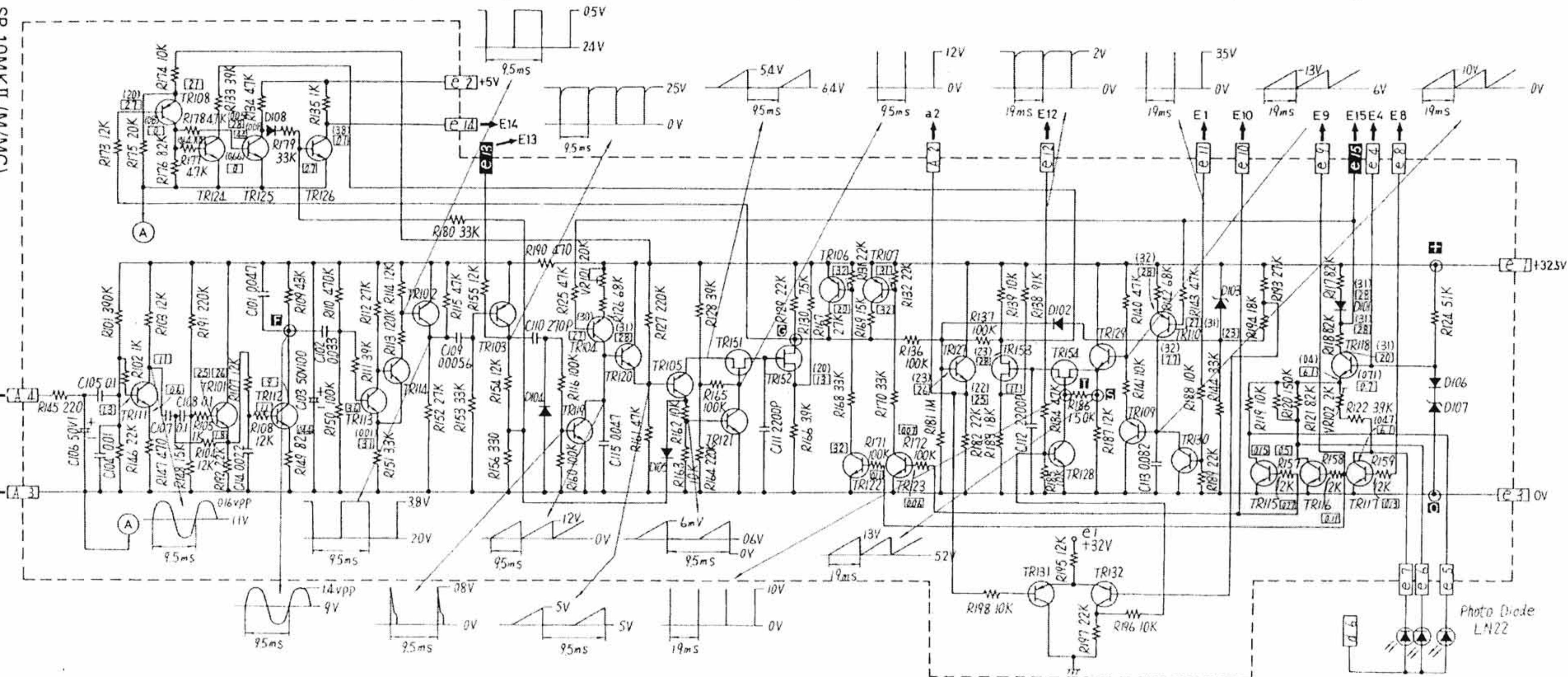
Schematic Diagram (Control Circuit) Model SP-10MKII-(M/MC)

SP-10MKII-(M/MC)

10

F1

F2



Notes: 1. Values shown are with reference to the chassis, measured by DC voltmeter.
 [] voltage during 33-1/3 rpm.
 () voltage when stopped.
 Waveforms are during 33-1/3 rpm.

TR102~110, 131, 132	2SA564A
TR101, 111~130	2SC828A
TR151~154	2SK30A
D101, 102, 104, 105, 106, 108	MA150
D103	SVDRD9.1EBS
D107	SVDRD5.6ECS

Printed circuit board pattern seen from below.

Circuit Board Wiring View (Drive Circuit) Model SP-10MKII-(M/MC)



TR1.3.5	TR1.9.11
START	START
E —	E 32V
C 17V	C 17V
B 32V	B 31V

TR2.4.6	START STOP
E 0.02V	0V
C 17V	23V
B -1.2V	-1.7V

TR8.10.12	START STOP
E -1.2V	-1.7V
C 17V	23V
B -1V	-1.5V

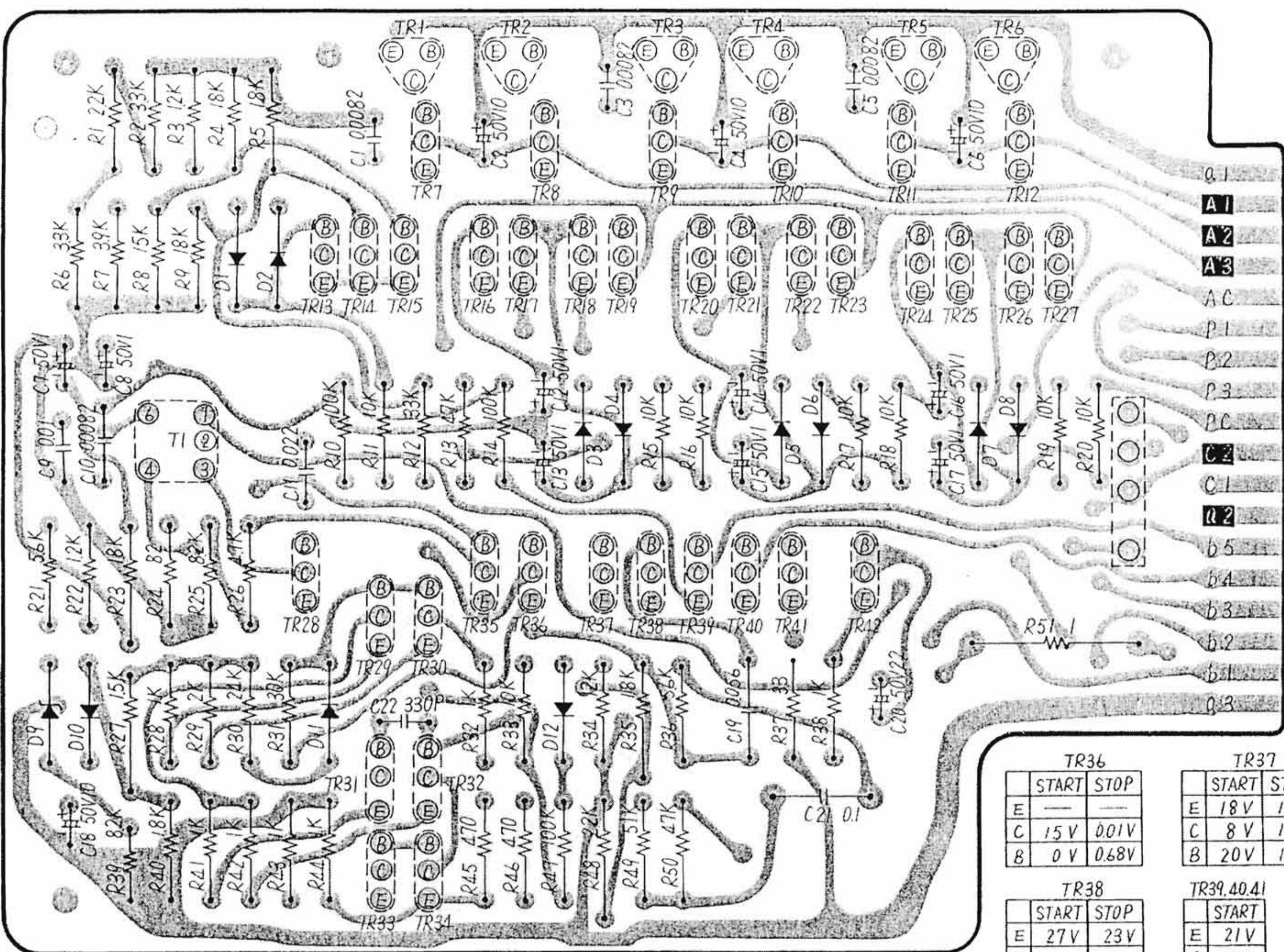
TR13	TR14
START	START
E 16V	E 16V
C 27V	C 20V
B 17V	B 15V

TR15	TR16.20
START	START
E 16V	E 20V
C 21V	C 31V
B 15V	B 20V

TR17.21	TR24
START	START
E 21V	E 20V
C 31V	C 31V
B 21V	B 20V

TR18.22	START STOP
E 17V	14V
C -1V	-1.5V
B 21V	—

TR19.23	START STOP
E 17V	14V
C -1V	-1.5V
B 20V	—



TR25	TR28
START	START
E 21V	E 5.2V
C 31V	C —
B —	B 5.8V

TR26	START STOP
E 17V	14V
C -1V	-1.5V
B —	—

TR27	START STOP
E 17V	14V
C -1V	-1.5V
B 20V	—

TR29	TR30
START	START
E 30V	E 30V
C 27V	C 3V
B 29V	B 29V

TR31	TR33
START	START
E 26V	E 1V
C 17V	C 17V
B 27V	B 1.8V

TR32	START STOP
E 26V	—
C 20V	14V
B 27V	23V

TR36	TR37
START	START
E —	—
C 15V	0.01V
B 0V	0.68V

TR38	TR39.40.41
START	START
E 27V	23V
C —	C —
B 26V	22V

TR34	TR42
START	START
E 1.1V	E 1.1V
C 20V	C 1.8V
B 1.8V	B 1.8V

TR35	START STOP
E 20V	14V
C —	—
B 18V	15V

Circuit Board Wiring View (Logic Circuit) Model SP-10MKII-(M/MC)

SP-10MKII-(M/MC)

12

TR205		TR206	
START	E —	START	E —
E —	C 0.01V	C 0.03V	B 0.71V
B —			

IC12		TR207	
START	E —	START	E —
2 3.9V		C 4.8V	
4 0.1V		B 0.13V	
6 0.14V			

IC8	
START	STOP
I2 3.5V	0.1V
I3 0.21V	3.9V

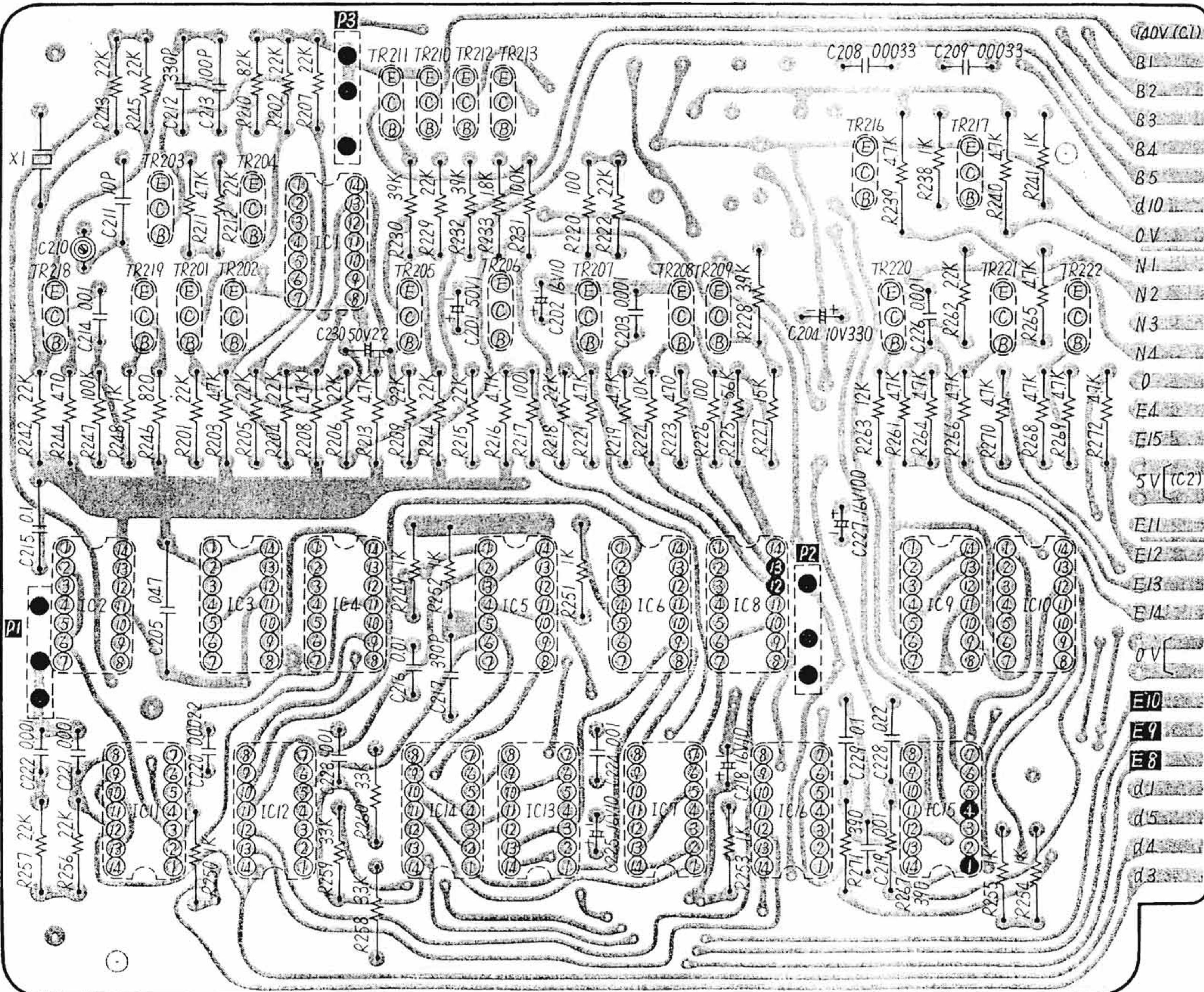
TR209	
START	STOP
E —	—
C 1.2V	0.12V
B 0.03V	0.7V

TR210	
START	STOP
E —	—
C 1.2V	0.08V
B 0.21V	0.72V

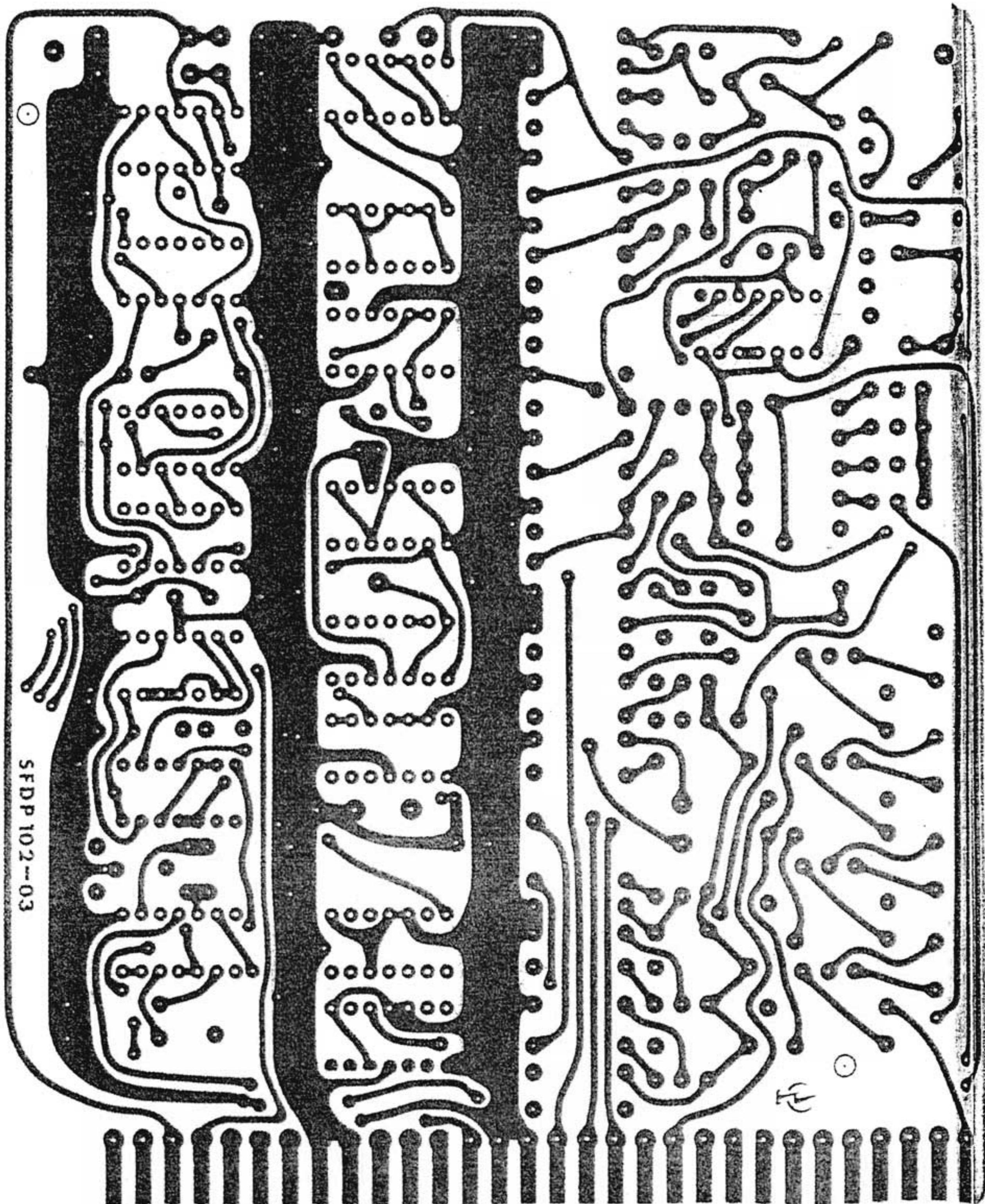
TR211	
START	STOP
E —	—
C 26V	0.04V
B 0.21V	0.66V

TR212	
START	STOP
E —	—
C 6.7V	0.17V
B 0.21V	0.73V

TR213	
START	STOP
E 2.2V	
C 4.4V	
B 2.4V	



Circuit Board Wiring View (Logic Circuit)
..... Model SP-10MKII-(M/MC)



Circuit Board Wiring View (Control Circuit) Model SP-10MKII-(M/MC)

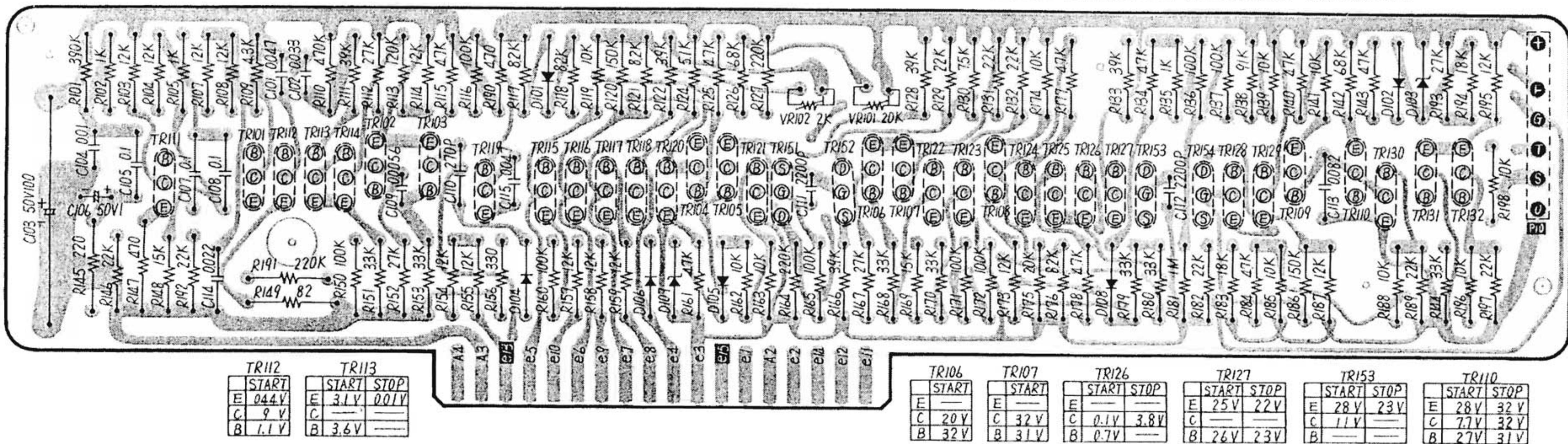
TR111	TR101
START E 0.6V	START E 1.8V
C 1V	C 2.6V
B 1.3V	B 2.5V

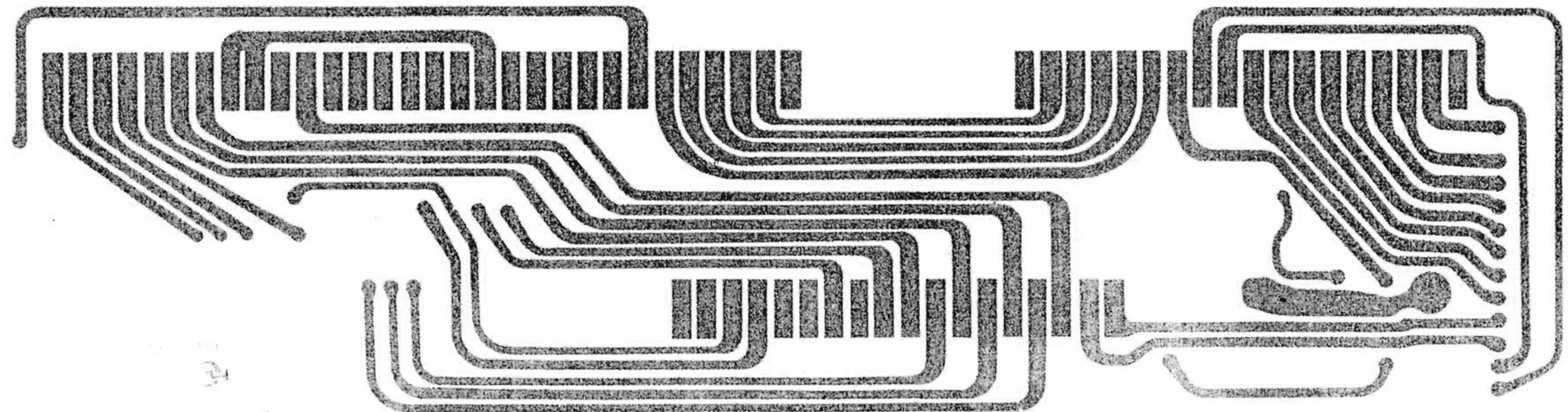
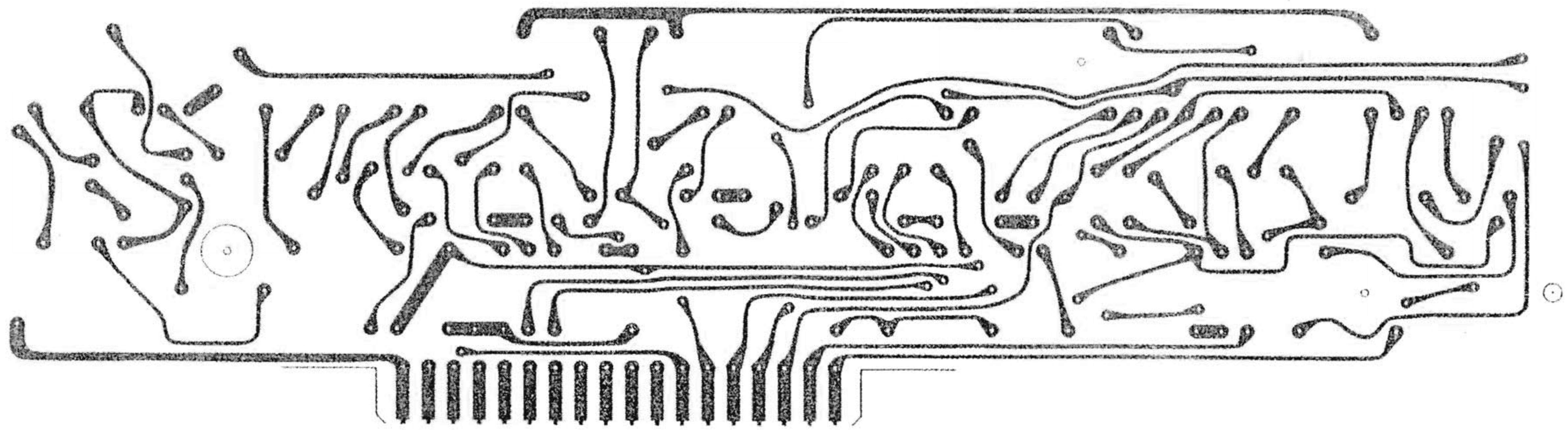
TR115	TR116	TR117
START E —	START E 0.15V	START E —
C 0.15V	C 0.5V	C 6.1V 0.47V
B 0.77V	B 0.11V	B 0.13V —

TR118	TR119
START E 6.1V 0.41V	STOP D —
C 20V 31V	S 13V 20V
B 0.7V 0.71V	G —

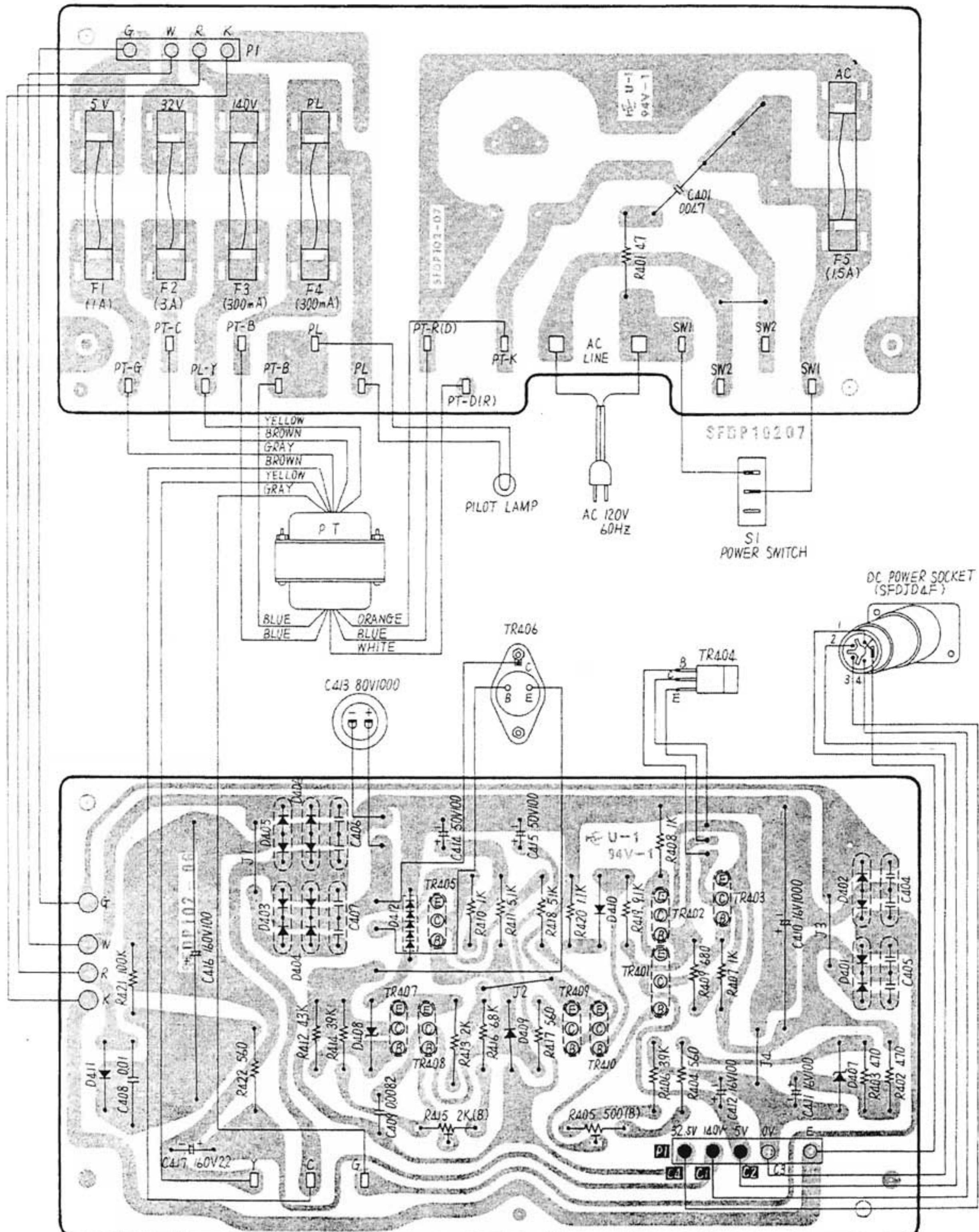
TR151	TR122	TR123
START E —	START E —	START E —
C 32V	S 0.07V	C 0.07V
B 0.11V	B 0.06V	B 0.06V

TR108	TR124	TR125
START E 21V —	START E 28V 0.05V	START E 44V 0.08V
C 0V 0.8V	C 28V 0.05V	C 0V 0.66V
B 27V 20V	B 0V 0.64V	B 0V 0.66V





Circuit Board Wiring View Power Unit [SH-10E-(M/MC)]



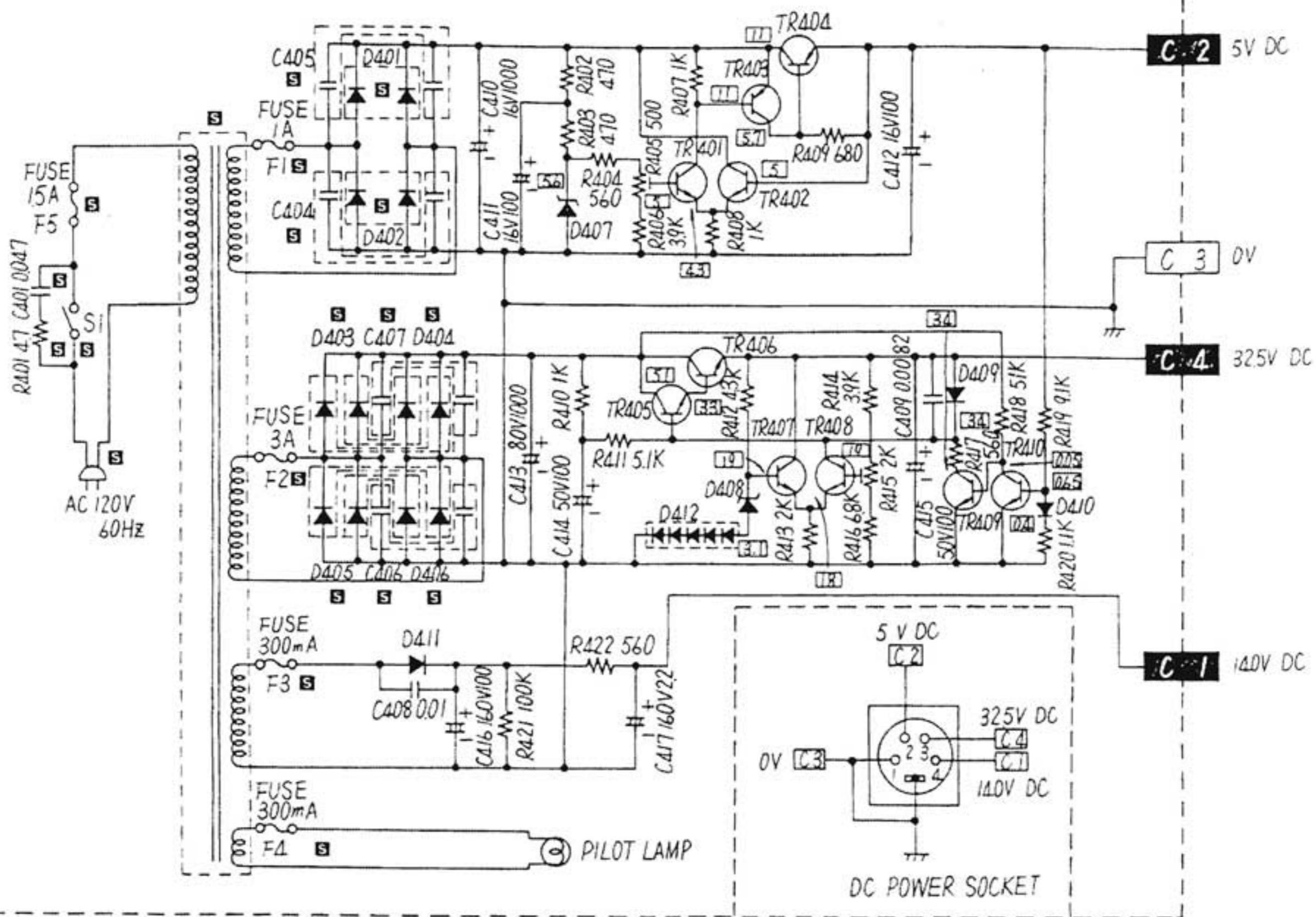
TR401,402	TR403	TR404	TR405	TR406	TR407	TR408	TR409	TR410
M 43V	START							
C 11V	11V	5V	33V	325V	18V	18V	3.1V	3.1V
B 5V	57V	57V	51V	48V	325V	34V	0.05V	0.65V

TR403	TR404	TR405	TR406	TR407	TR408	TR409	TR410
M 57V	11V	5V	33V	325V	18V	18V	3.1V
C 57V	11V	57V	51V	48V	325V	34V	0.05V
B 11V	57V	51V	33V	19V	19V	0.05V	0.65V

TR405	TR406	TR407	TR408	TR409	TR410
M 33V	325V	18V	18V	3.1V	3.1V
C 51V	48V	325V	34V	0.05V	0.65V
B 33V	33V	19V	19V	0.05V	0.65V

Schematic Diagram Power Unit [SH-10E-(M/MC)]

Notes: **S** indicates that only parts specified by the manufacturer be used for replacement in critical circuits.



■ PACKING PARTS

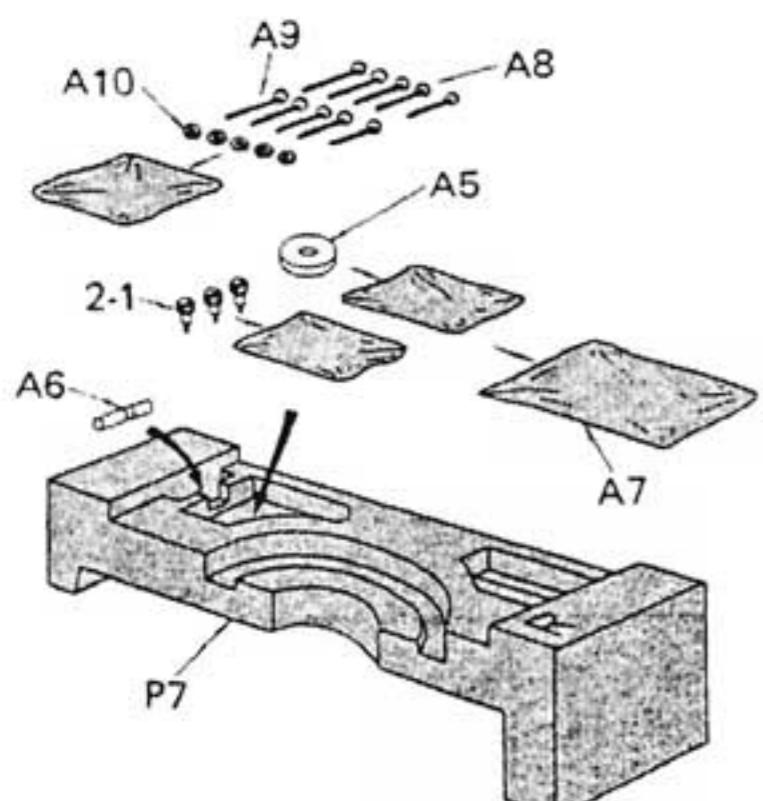


Fig. 16

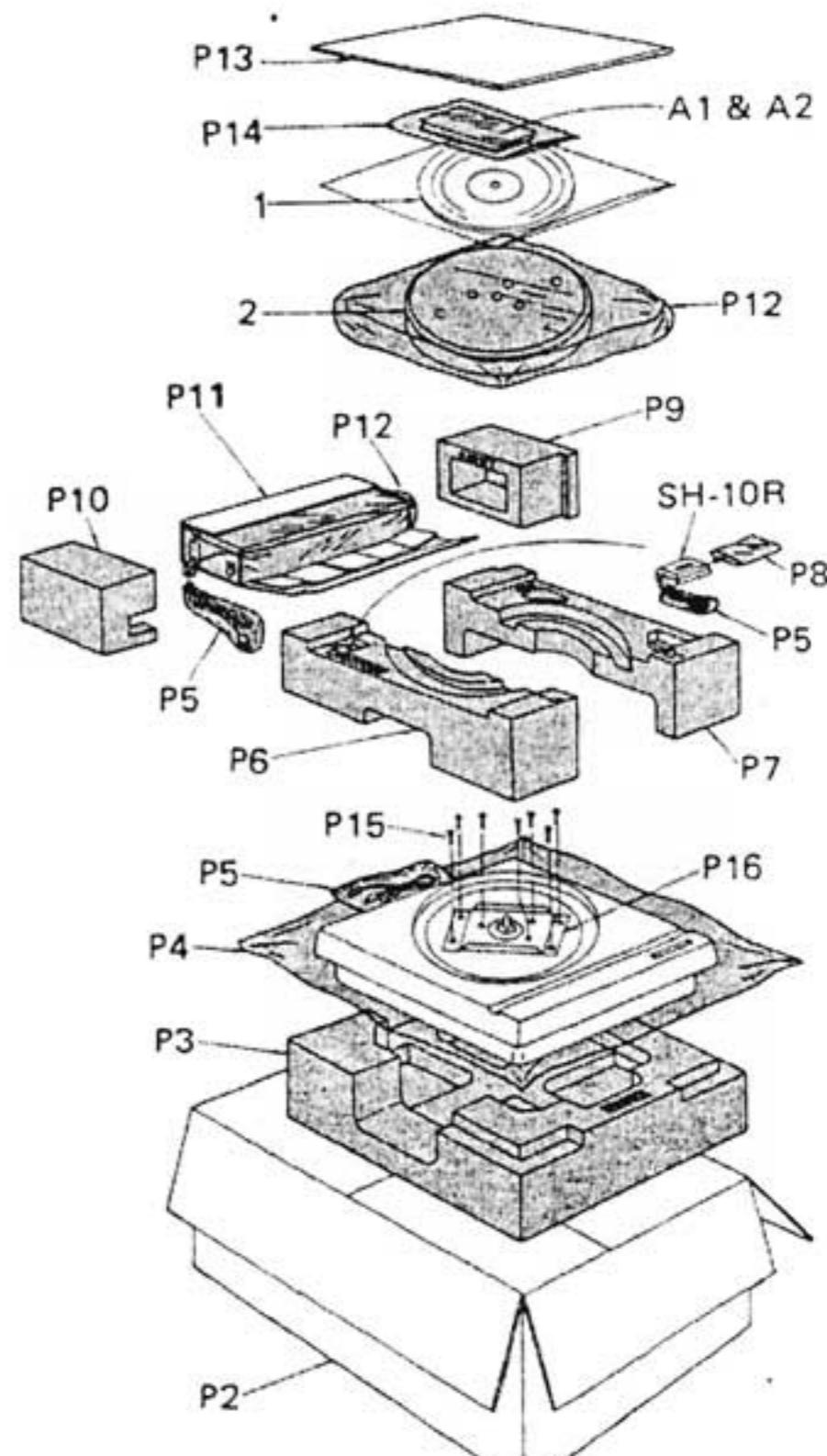


Fig. 17

Exploded View of Turntable Model SP-10MKII-(M/MC)

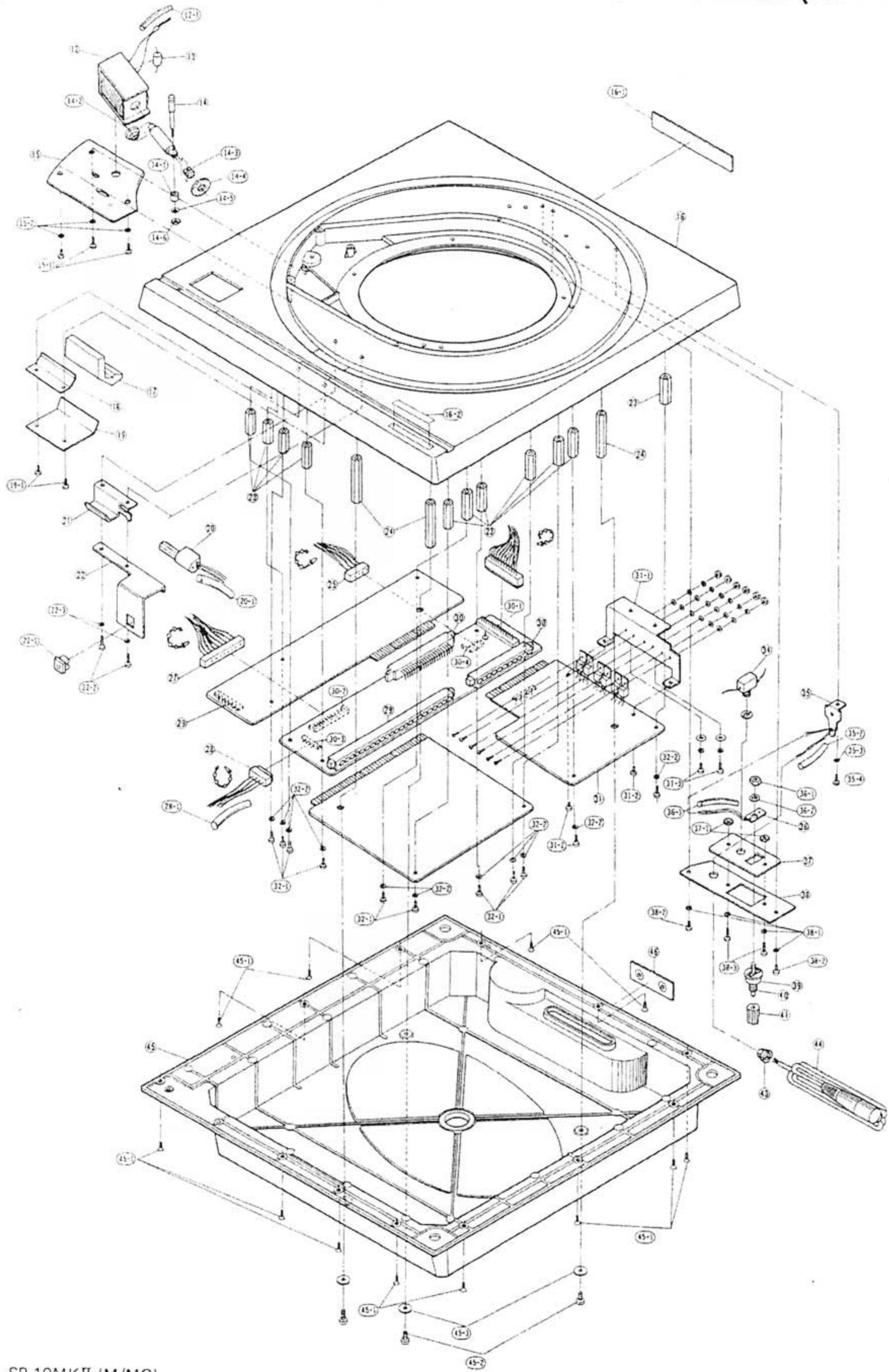


Fig. 18

Exploded View of Turntable Model SP-10MKII-(M/MC))

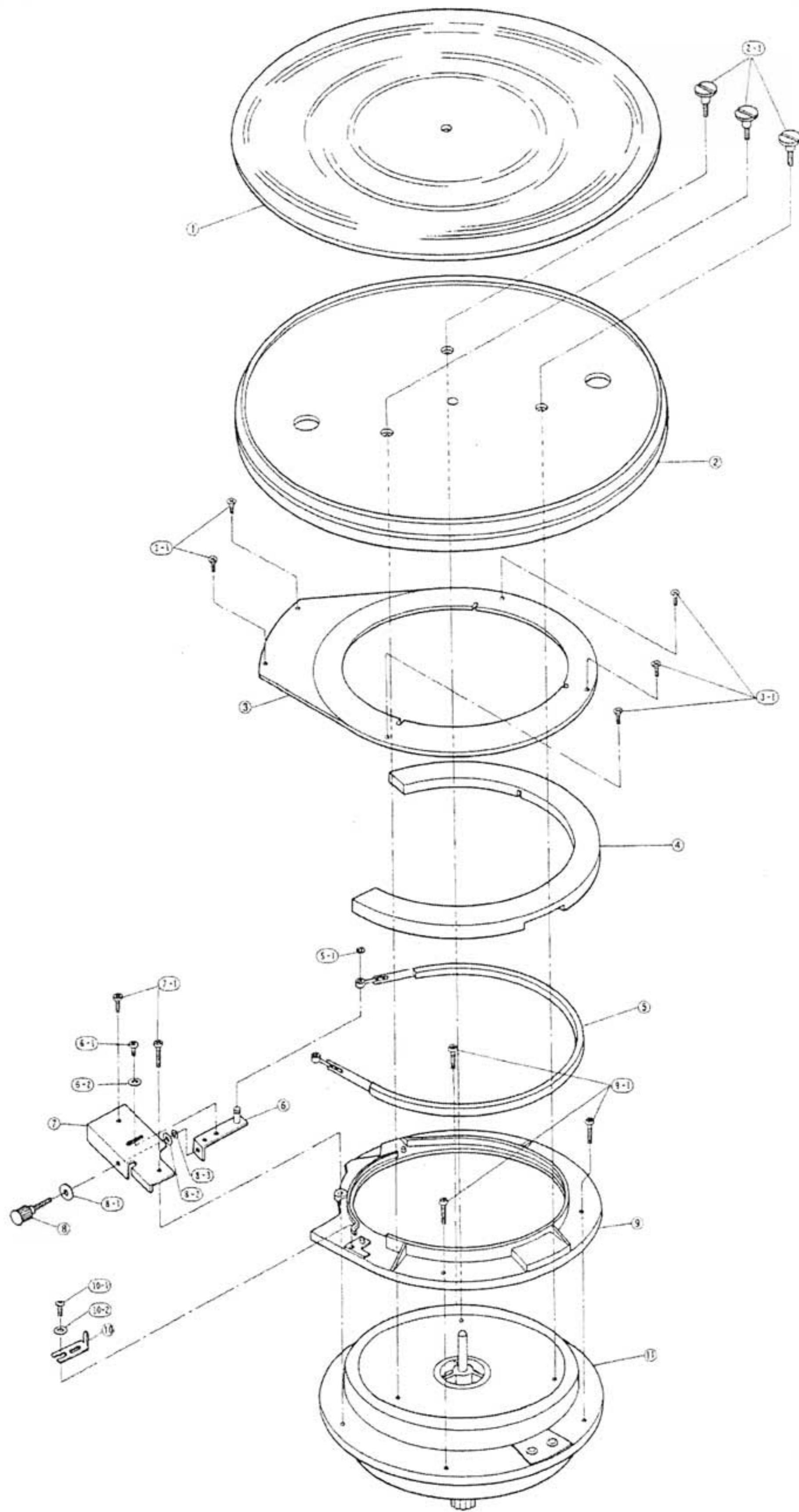


Fig. 19

SP-10MKII-(M/MC)

17

Exploded View of Power Unit Model SH-10E-(M/MC)

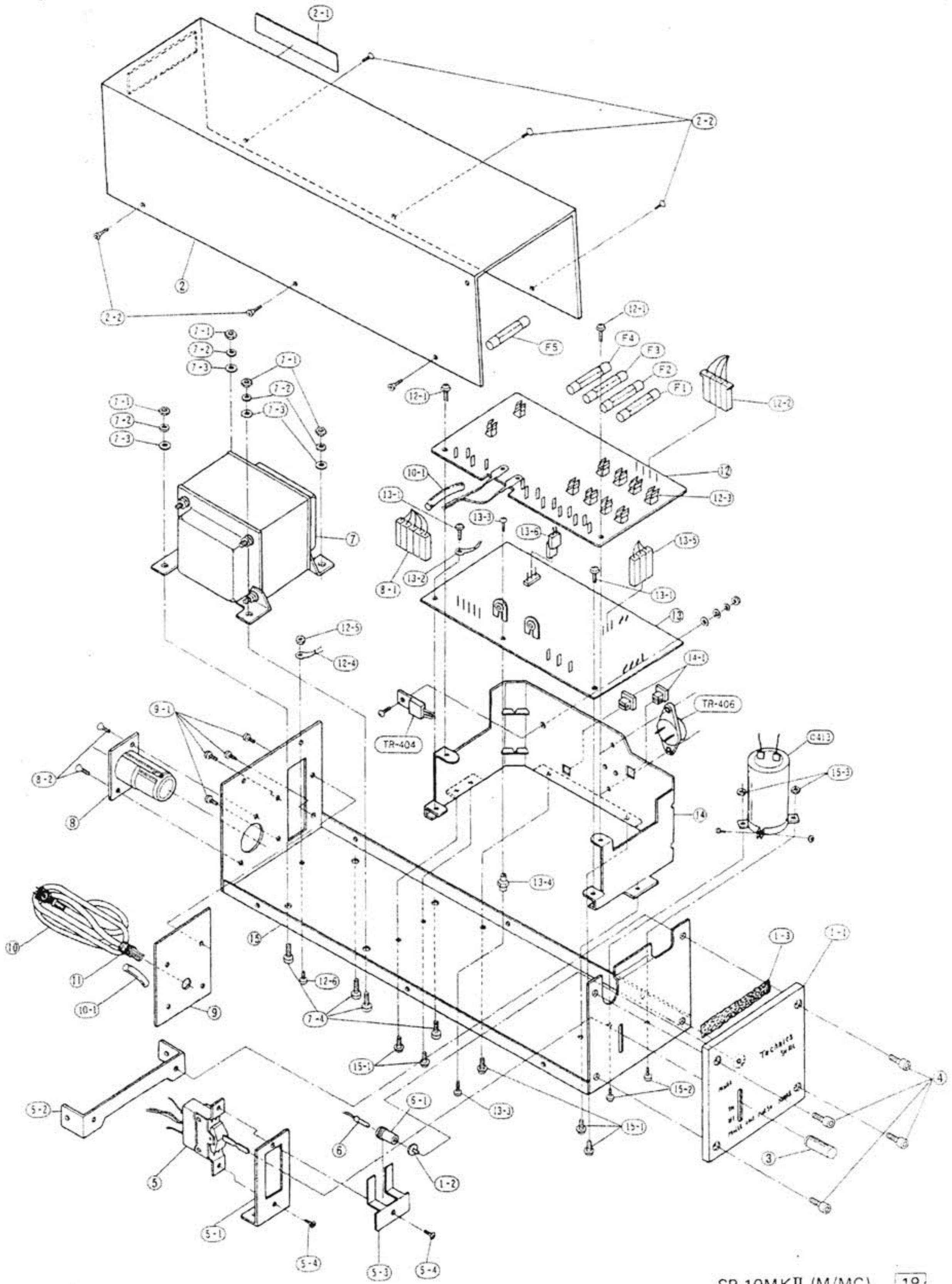


Fig. 20

Exploded View of Remote Control

Model SH-10R-(M/MC)

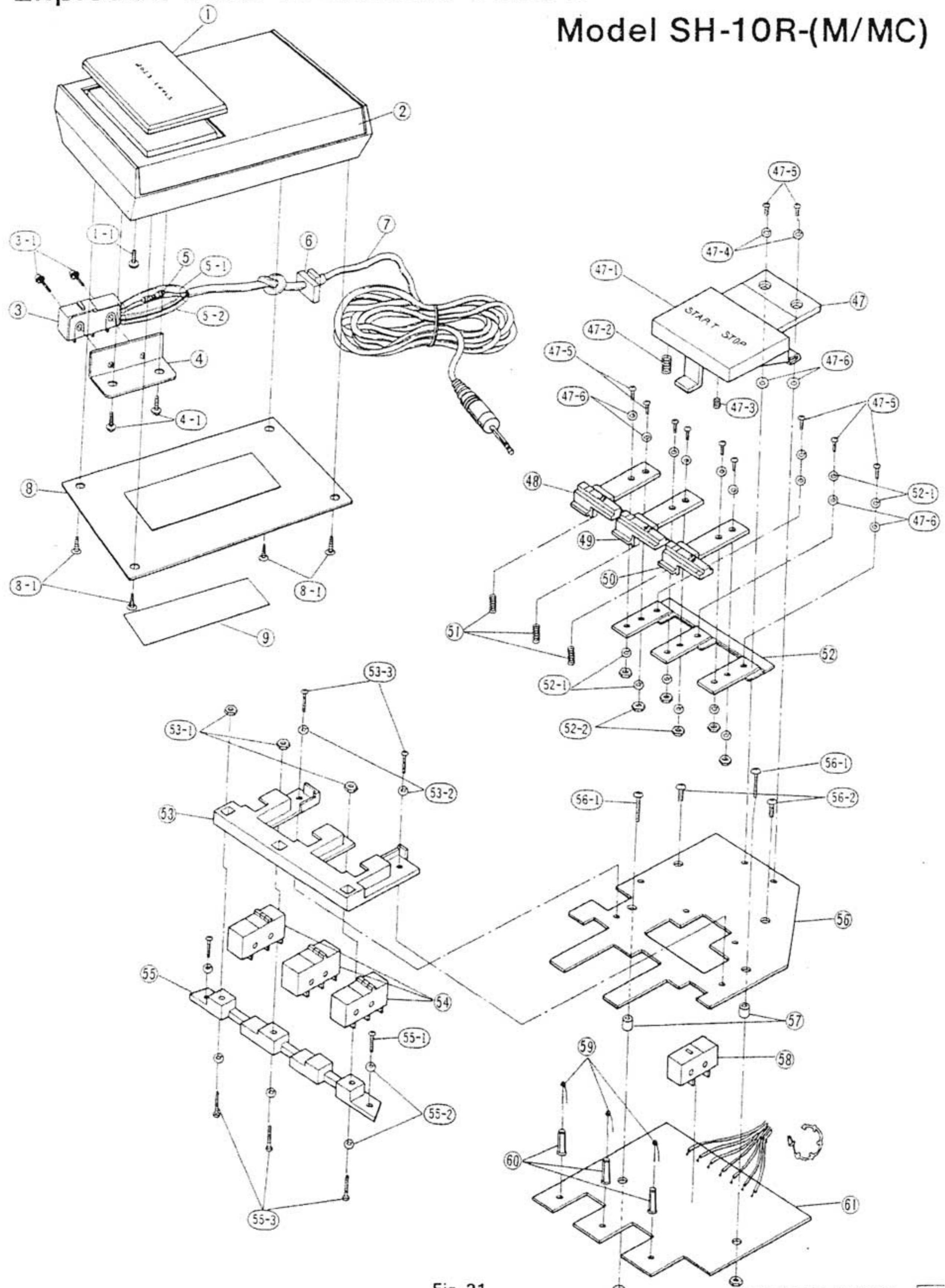


Fig. 21

REPLACEMENT PARTS LIST

NOTES:	1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders. 2. SAFETY Indicates, for safety reasons, that only parts specified in service manual be used for replacement.			
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Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
DRIVE CIRCUIT BOARD				
Transistors				
TR1, 3, 5	2SB512-P	Transistors	3	
TR2, 4, 6	2SD390A-Q	Transistors	3	
TR7, 9, 11	2SA752-Q	Transistors	3	
TR8, 10, 12	2SC1384A-Q	Transistors	3	
TR13~ 17, 20, 21, 24, 25, 28 33~ 36, 42	2SC1328-T	Transistors	15	
TR18, 19, 22, 23, 27, 29~ 32, 37~ 41	2SA666AI-R	Transistors	15	
Diodes				
D1, 2, 10, 11	MA150	Diodes	4	
D3~ 8, 12	OA90	Diodes	7	
D9	SVDRD5.6ECS	Diode	1	
Transformer				
T1	ELM10S123	Oscillator	1	
Resistors				
R28, 38, 43, 44	ER050CKF1001	1KΩ 1/2W ± 1% Metallic	4	
R29	ER050CKF2001	2KΩ 1/2W ± 1% Metallic	1	
R51	ERX2ANJ1R0	1Ω 2W ± 5% Metallic	1	
R37	ERD12FJ3R3	3.3Ω 1/2W ± 5% Carbon	1	
R24	ERD12FJ820	82Ω 1/2W ± 5% Carbon	1	
R3, 22	ERD12FJ122	1.2KΩ 1/2W ± 5% Carbon	2	
R27	ERD50TJ152	1.5KΩ 1/2W ± 5% Carbon	1	
R23, 35, 40	ERD50TJ182	1.8KΩ 1/2W ± 5% Carbon	3	
R48	ERD50TJ222	2.2KΩ 1/2W ± 5% Carbon	1	
R1	ERD25TJ222	2.2KΩ 1/4W ± 5% Carbon	1	
R30	ERD25TJ242	2.4KΩ 1/4W ± 5% Carbon	1	
R2, 6	ERD25TJ332	3.3KΩ 1/4W ± 5% Carbon	2	
R7	ERD25TJ392	3.9KΩ 1/4W ± 5% Carbon	1	
R26	ERD25TJ472	4.7KΩ 1/4W ± 5% Carbon	1	
R21, 36	ERD25TJ562	5.6KΩ 1/4W ± 5% Carbon	2	
R45, 46	ERD25TJ471	470Ω 1/4W ± 5% Carbon	2	
R32, 41, 42	ERD25TJ102	1KΩ 1/4W ± 5% Carbon	3	
R25, 39	ERD25TJ822	8.2KΩ 1/4W ± 5% Carbon	2	
R11, 15, 16, 17 18, 19, 20, 33	ERD25TJ103	10KΩ 1/4W ± 5% Carbon	8	
R34	ERD25TJ123	12KΩ 1/4W ± 5% Carbon	1	
R8	ERD25TJ153	15KΩ 1/4W ± 5% Carbon	1	
R4, 5, 9	ERD25TJ183	18KΩ 1/4W ± 5% Carbon	3	
R31	ERD25TJ303	30KΩ 1/4W ± 5% Carbon	1	
R12	ERD25TJ333	33KΩ 1/4W ± 5% Carbon	1	
R13, 50	ERD25TJ473	47KΩ 1/4W ± 5% Carbon	2	
R49	ERD25TJ513	51KΩ 1/4W ± 5% Carbon	1	
R10, 14, 47	ERD25TJ104	100KΩ 1/4W ± 5% Carbon	3	
Capacitors				
C22	ECQS1331K	330pF 125WV ± 10% Styrol	1	
C1, 3, 5, 10	ECOM05822KZ	0.0082pF 50WV ± 10% Polyester	4	

Ref. No.	Part No.	Part Name & Description				Per Set	Remarks
C9	ECQM05103KZ	0.01μF	50WV	± 10%	Polyester	1	
C11	ECQM05223KZ	0.022μF	50WV	± 10%	Polyester	1	
C19	ECOM05563KZ	0.056μF	50WV	± 10%	Polyester	1	
C21	ECQM05104KZ	0.1μF	50WV	± 10%	Polyester	1	
C7, 8, 12, 13, 14 15, 16, 17	ECEA50V1	1μF	50WV		Electrolytic	8	
C20	ECEA50V2R2	2.2μF	50WV		Electrolytic	1	
C2, 4, 6, 18	ECEA50V10	10μF	50WV		Electrolytic	4	
LOGIC CIRCUIT BOARD							
Intergated Circuits							
IC1, 14, 15	SVIM53200P	Intergated Circuit				1	
IC2, 3, 5, 7, 8, 9, 10	SVIM53273P	Intergated Circuit				7	
IC4, 6	SVIM53293P	Intergated Circuit				2	
IC11	SVIM5946P	Intergated Circuit				1	
IC12	SVIM53204P	Intergated Circuit				1	
IC13, 16	SVIM53210P	Intergated Circuit				2	
Transistors							
TR201~ 212 218~ 222	2SC1328-T	Transistors				17	
TR213	2SC1384A-Q	Transistor				1	
TR216, 217	2SC1573-Q	Transistors				2	
Resistors							
R210, 220, 226	ERD25TJ101	100Ω	1/4W	± 5%	Carbon	3	
R267, 271	ERD25TJ391	390Ω	1/4W	± 5%	Carbon	2	
R223, 244	ERD25TJ471	470Ω	1/4W	± 5%	Carbon	2	
R246	ERD25TJ821	820Ω	1/4W	± 5%	Carbon	1	
R238, 241, 248 249, 250, 251 252, 253, 254, 255	ERD25TJ102	1KΩ	1/4W	± 5%	Carbon	10	
TR233	ERD25TJ182	1.8KΩ	1/4W	± 5%	Carbon	1	
TR214, 218, 222	ERD25TJ222	2.2KΩ	1/4W	± 5%	Carbon	7	
TR246, 256, 257, 262	ERD25TJ332	3.3KΩ	1/4W	± 5%	Carbon	3	
TR228	ERD25TJ392	3.9KΩ	1/4W	± 5%	Carbon	1	
TR203, 208, 211, 213, 216, 219, 221, 261, 264, 265, 266, 268, 269, 270, 272	ERD25TJ472	4.7KΩ	1/4W	± 5%	Carbon	15	
TR225	ERD25TJ562	5.6KΩ	1/4W	± 5%	Carbon	1	
TR210	ERD25TJ822	8.2KΩ	1/4W	± 5%	Carbon	1	
TR224	ERD25TJ103	10KΩ	1/4W	± 5%	Carbon	1	
TR263	ERD25TJ123	12KΩ	1/4W	± 5%	Carbon	1	
TR227	ERD25TJ153	15KΩ	1/4W	± 5%	Carbon	1	
TR201, 202, 204 ~ 207, 209, 212, 215, 229, 242, 243	ERD25TJ223	22KΩ	1/4W	± 5%	Carbon	12	
TR230, 232	ERD25TJ393	39KΩ	1/4W	± 5%	Carbon	2	
TR231, 247	ERD25TJ104	100KΩ	1/4W	± 5%	Carbon	2	
TR239, 240	ERG1ANJ472	4.7KΩ	1W	± 5%	Metallic	2	
Capacitors							
C203, 221, 222, 226	ECQM05102KZ	0.001μF	50WV	± 10%	Polyester	4	

Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
C220	ECQM05222KZ	0.0022μF	50WV ±10%	Polyester	1	
C214, 216, 219, 223, 224	ECQM05103KZ	0.01μF	50WV ±10%	Polyester	5	
C215, 229	ECQM05104KZ	0.1μF	50WV ±10%	Polyester	2	
C228	ECQM05224KZ	0.22μF	50WV ±10%	Polyester	1	
C205	ECOM05474KZ	0.47μF	50WV ±10%	Polyester	1	
C208, 209	ECOM2332KZ	0.0033μF	50WV ±10%	Polyester	2	
C211	ECQS5100K	10pF	50WV ±10%	Styrol	1	
C213	ECQS1101K	100pF	125WV ±10%	Styrol	1	
C212	ECQS1331K	330pF	125WV ±10%	Styrol	1	
C217	ECQS1391K	390pF	125WV ±10%	Styrol	1	
C201	ECEA50V1	1pF	50WV	Electrolytic	1	
C230	ECEA50V2R2	2.2μF	50WV	Electrolytic	1	
C202, 218, 225, C227	ECEA16V10	10μF	16WV	Electrolytic	3	
C204	ECEA16V100	100μF	16WV	Electrolytic	1	
	ECEA10V330V	330μF	10WV	Electrolytic	1	
Variable Capacitor						
C210	ECV1ZW10X53	10pF	Ceramic trimer		1	
Crystal						
XI	TSS616-1K	3.5796MH	Oscillator		1	
CONTROL CIRCUIT BOARD						
Transistors						
TR101, 113~130	2SC1328-T	Transistors		18		
TR102~ 108, 110, 131, 132,	2SA666AI-R	Transistors		10		
TR109	2SA666AI-R	Transistor		1		
TR111, 112, 120,	2SC1328-T	Transistors		3		
TR151~ 154	2SK30A-Y	Transistors		4		
Diodes						
D101, 102, 104, 105, 106, 108	MA150	Diodes		6		
D103	SVDRD9.1EBS	Diode		1		
D107	SVDRD5.6ECS	Diode		1		
Resistors						
R121	ERO25CKD8201	8.2KΩ	1/4W ± 5%	Metallic	1	
R119	ERO25CKD1002	10KΩ	1/4W ± 5%	Metallic	1	
R174	ERO25CKF1002	10KΩ	1/4W ± 1%	Metallic	1	
R175	ERO25CKF2002	20KΩ	1/4W ± 1%	Metallic	1	
R149	ERD12FJ820	82 Ω	1/2W ± 5%	Carbon	1	
R145	ERD12FJ221	220Ω	1/2W ± 5%	Carbon	1	
R156	ERD12FJ331	330Ω	1/2W ± 5%	Carbon	1	
R147	ERD12FJ471	470Ω	1/2W ± 5%	Carbon	1	
R192	ERD25TJ222	2.2KΩ	1/2W ± 5%	Carbon	1	
R144	ERD25TJ332	3.3KΩ	1/4W ± 5%	Carbon	1	
R122, 166	ERD25TJ392	3.9KΩ	1/4W ± 5%	Carbon	2	
R115	ERD25TJ472	4.7KΩ	1/4W ± 5%	Carbon	1	
R124	ERD25TJ512	5.1KΩ	1/4W ± 5%	Carbon	1	
R130	ERD25TJ752	7.5KΩ	1/4W ± 5%	Carbon	1	
R190	ERD25TJ471	470Ω	1/4W ± 5%	Carbon	1	
R102, 105, 135	ERD25TJ102	1KΩ	1/4W ± 5%	Carbon	3	
R131, 132	ERD25TJ222	2.2KΩ	1/4W ± 5%	Carbon	2	
R151	ERD25TJ332	3.3KΩ	1/4W ± 5%	Carbon	1	
R134, 177, 178, 184	ERD25TJ472	4.7KΩ	1/4W ± 5%	Carbon	4	
R117, 118, 176	ERD25TJ822	8.2KΩ	1/4W ± 5%	Carbon	3	

Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
R139, 141, 162, 163, 185, 188, 196, 198	ERD25TJ103	10KΩ	1/4W ± 5%	Carbon	8	
R103, 104, 107, 108, 114, 154, 155, 157, 158, 159, 173, 187, 195	ERD25TJ123	12KΩ	1/4W ± 5%	Carbon	13	
R148, 169	ERD25TJ153	15KΩ	1/4W ± 5%	Carbon	2	
R183, 194	ERD25TJ183	18KΩ	1/4W ± 5%	Carbon	2	
R129, 146, 182, 189, 197	ERD25TJ223	22KΩ	1/4W ± 5%	Carbon	5	
R112, 152, 167, 193	ERD25TJ273	27KΩ	1/4W ± 5%	Carbon	4	
R153, 168, 170, 179, 180	ERD25TJ333	33KΩ	1/4W ± 5%	Carbon	5	
R111, 128, 133	ERD25TJ393	39KΩ	1/4W ± 5%	Carbon	3	
R125, 140, 143, 161	ERD25TJ473	47KΩ	1/4W ± 5%	Carbon	4	
R126, 142	ERD25TJ683	68KΩ	1/4W ± 5%	Carbon	2	
R109	ERD25TJ432	4.3KΩ	1/4W ± 5%	Carbon	1	
R138	ERD25TJ913	91KΩ	1/4W ± 5%	Carbon	1	
R116, 136, 137, 150, 160, 165, 171, 172	ERD25TJ104	100KΩ	1/4W ± 5%	Carbon	8	
R113	ERD25TJ124	120KΩ	1/4W ± 5%	Carbon	1	
R120, 186	ERD25TJ154	150KΩ	1/4W ± 5%	Carbon	2	
R127, 164, 191	ERD25TJ224	220KΩ	1/4W ± 5%	Carbon	3	
R101	ERD25TJ394	390KΩ	1/4W ± 5%	Carbon	1	
R110	ERD25TJ474	470KΩ	1/4W ± 5%	Carbon	1	
R181	ERD25TJ105	1MΩ	1/4W ± 5%	Carbon	1	
Variable Resistor						
VR101	EVSPAA00E24	20KΩ			1	
VR102	EVSPAA00E23	2KΩ			1	
Capacitor						
C110	ECQS1271K	270pF	125W ±10%	Styrol	1	
C111, 112	ECQS1222KZ	2200pF	125W ±10%	Styrol	2	
C109	ECQM05562KZ	0.0056μF	50W ±10%	Polyester	1	
C104	ECQM05103KZ	0.01μF	50W ±10%	Polyester	1	
C114	ECQM05223KZ	0.022μF	50W ±10%	Polyester	1	
C102	ECQM05333KZ	0.033μF	50W ±10%	Polyester	1	
C101, 115	ECQM05473KZ	0.047μF	50W ±10%	Polyester	2	
C113	ECQM05823KZ	0.082μF	50W ±10%	Polyester	1	
C105, 107, 108	ECQM05104KZ	0.1μF	50W ±10%	Polyester	3	
C106	ECEA50V1	1μF	50W	Electrolytic	1	
C103	ECEB63V100	100μF	50W	Electrolytic	1	
CONNECTIONAL BOARD						
R301	EBD25TJ151	150Ω	1/4W ± 5%	Carbon	1	
C301	ECEA50V10	10μF	50W	Electrolytic	1	
C302, 303	ECQM05104KZ	0.1μF	50W ±10%	Polyester	2	
CABINET AND CHASSIS PARTS						
1	SFTG102M01	Turntable mat			1	
2	SFTE102-01E	Turntable			1	
2-1	SFXJ102-08E	Screw, Turntable			3	
3	SFUP102-06	Cover, Brake			1	
3-1	XSS3+8FZS	Screw, Cover			5	
4	SFTG102-03	Rubber, Brakecover			1	

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
5	SFUP102-09A	Brake, Band	1	
5-1	XUC3FT	Circlip, Brake band	1	
6	SFUP102-05E	Plate, Brake	1	
6-1	XYN3+C8FZS	Screw, Plate	1	
6-2	SFXW120-01	Washer, Plate	1	
7	SFUP102-07	Plate, Adjustment	1	
7-1	XYN3+C6FZS	Screw, Plate	2	
8	SFXJ102-02	Screw, Adjustment	1	
8-1	SFXW303-1	Washer	1	
8-2	SFPEW12002	Washer	1	
8-3	XUC4FT	Washer	1	
9	SFUM102-01	Brake Hausing	1	
9-1	XYN4+15FZS	Screw	3	
10	SFUP102-15	Plate, Brake Adjustment	1	
10-1	XTV3+8BFZ	Screw, Adjustment Plate	1	
10-2	SFXW120-01	Washer, Adjustment Plate	1	
11	SFMZ102-01E	Motor Ass'y	1	
12	SFDZSD1AC10	Plunger	1	
12-1	SFEB3UT	Tube	1	
13	SVD1S1887	Diode	1	
14	SFXJ102-03	Lever, Plunger	1	
14-1	SFXO102-01	Spacer, Plunger	1	
14-2	SFQA102-01	Spring, Brake	1	
14-3	SFGH102-01	Rubber, Plunger	1	
14-4	SFGH102-02	Rubber, Washer	1	
14-5	XWA3BER	Washer	1	
14-6	XNG3HS	Nut	1	
15	SFUP102-12	Mounting Plate, Plunger	1	
15-1	XYN3+C5FZS	Screw, Mounting Plate	3	
15-2	SFXW120-01	Washer, Mounting Plate	3	
16	SFAC102-01	Panel case	1	
16-1	SFNN102M01	Name Plate	1	
16-2	SFKB102M01	Badge	1	
17	SFUM102-02	Neon lamp base, A	1	
18	SFUP102-01	Neon lamp base, B	1	
19	SFUP102-02	Neon lamp base, C	1	
19-1	XYN3+C6FZS	Screw, Neon lamp base	2	
20	SFDNNL78WM	Neon lamp	1	
20-1	SFEB3UT	Tube	1	
21	SFUP102-08	Holder, Neon lamp	1	
22	SFUP102-17	Holder, P. C. B	1	
22-1	SFEZ196	Spacer, P. C. B	1	
22-2	XYN3+C8FZS	Screw	2	
22-3	XWA3BFR	Washer	2	
23	SFXT102-05	Spacer, P. C. B	11	
24	SFXT102-04	Spacer, Bottom Case	3	
25	SFDJ12804S	Connector, 4P	1	
27	SFDJ12810S	Connector, 10P	1	
28	SFDJ12804S	Connector, 4P	1	
28-1	SFEB2AF	Tube	1	
29	SFDJSI4225	Connector	1	
30	SFDJSI4223	Connector	2	
30-1	SFDJ12812P	Connector, 12P	1	
30-2	SFDJ12910P	Connector, 10P	1	
30-3	SFDJ12906P	Connector, 6P	1	
30-4	SFDJ12904P	Connector, 4P	1	
31-1	SFUP102-11	Plate, Heat sink	1	
31-2	XYN3+C6FZS	Screw	4	
31-3	XSN3+6FUS	Screw	2	
32-1	XYN3+C6FZS	Screw	9	
32-2	XWA3BFR	Washer	13	
34	RJJ10C	Jack	1	

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
35	SFER1E	Mounting, Ground wire	1	
35-2	SFEB3UT	Tube	1	
35-3	XWC3BFY	Washer	1	
35-4	XYN3+C6FZS	Screw	1	
36	SJT719	Mounting Plate	1	
36-1	XNG4HS	Nut	1	
36-2	XWA4BFR	Washer	1	
36-3	SFEB3UT	Tube	1	
37	SFUZ102-05	Mounting Plate, Socket	1	
37-1	XNG3HS	Nut	2	
38	SFUP102-03	Mounting Plate, Cord	1	
38-1	XWC3BFY	Washer	4	
38-2	XYN3+C8FZS	Screw	2	
38-3	XYN3+C6FZS	Screw	2	
39	SGE103	Terminal	1	
40	SNE281-1S	Terminal screw	1	
41	SNE273-1	Knob	1	
43	SFSR5N4	Bushing, cord	1	
44	SFDJ102-01E	Plug	1	
45	SFAU102-01	Bottom case	1	
45-1	XSS3+8FZS	Screw	12	
45-2	XYN3+C8FZS	Screw	2	
45-3	SFXW120-01	Washer	2	
45-4	SFGK102-01	Rubber cap	1	
45-5	SFUZ102-03	Felt	4	
46	SFNG102-02	Label Remort	1	
47	SFKT102-01	Plate, start stop switch	1	
47-1	SFKK102-01	Ornament, start stop switch	1	
47-2	SFQA102-03	Spring, start stop switch	1	
47-3	SFXJ102-06	Adjustment screw, start stop switch	1	
47-4	XWA2BFR	Washer	2	
47-5	XSN2+6	Screw	11	
47-6	XWE2C4BN	Washer	11	
48	SFKT102-02E	Plate, select 33	1	
49	SFKT102-03E	Plate, select 45	1	
50	SFKT102-04E	Plate, select 78	1	
51	SFQA102-02	Spring, select	3	
52	SFUM102-05	Mounting Plate, Switch	1	
52-1	XWA2BFR	Washer	3	
52-2	XNG2HBW	Nut	6	
53	SFUM102-06	Switch cover	1	
53-1	XNG2HBW	Nut	3	
53-2	XWA2BFR	Washer	2	
53-3	XSN2+6	Screw	2	
54	SFDSSL1C	Micro switch	3	
55	SFUM102-07	Switch cover	1	
55-1	XSN2+6	Screw	2	
55-2	XWA2BFR	Washer	5	
55-3	XSN2+10FU	Screw	3	
56	SFUP102-04	Mounting Plate, select switch	1	
56-1	XYN3+C10F	Screw	2	
56-2	XYN3+C6FZS	Screw	2	
57	SYXO102-02	Spacer	2	
58	SFDSSL1C	Micro switch	1	
59	LN22	Light Emitting Diode	3	
60	SFUM102-04	Holder, Diode	3	
61	SFDP102-05	Plate ass'y	1	
62	SFUP102-18	Plate	3	

POWER UNIT (Model SH-10E-(M/MC))

Transistors

TR401, 402, 407, 408, 409, 410	2SC1328-T	Transistors	6	
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Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
TR403	2SC666AI-R	Transistor			1	
TR405	2SD389A-Q	Transistor			1	
TR406	2SD334	Transistor			1	
TR404	2SD389A-Q	Transistor			1	
Diodes						
D401, 403, 404,	RVD10DC2	Diodes	3		3	SAFETY
D402, 405, 406	RVD10DC2R	Diodes	3		3	SAFETY
D407	SVDRD5,6ECS	Diode	1		1	SAFETY
D408	SVRD16E8	Diode	1		1	
D409	MA150	Diode	1		1	
D410	OA90	Diode	1		1	
D411	SVD1S1887	Diode	1		1	
D412	SVDSV05	Diode	1		1	
Variable Resistor						
R405	EVLSOAA00B52	500Ω	1		1	
R415	EVLSOAA00B23	2KΩ	1		1	
Fuse						
F1	XBA1F10NU100	1A	1		1	SAFETY
F2	XBA1F30NU100	3A	1		1	SAFETY
F3, 4	XBA1F03NU100	300mA	2		2	SAFETY
F5	XBA1F15NU100	1.5A	1		1	SAFETY
Resistors						
R401	ERD50TJ4R7	4.7Ω	1/2W	± 5%	Carbon	1
R402, 403	ERD25TJ471	470Ω	1/4W	± 5%	Carbon	1
R404	ERD25TJ561	560Ω	1/4W	± 5%	Carbon	1
R406	ERD25TJ392	3.9KΩ	1/4W	± 5%	Carbon	1
R407, 408	ERD25TJ102	1KΩ	1/4W	± 5%	Carbon	2
R409	ERD25TJ681	680Ω	1/4W	± 5%	Carbon	1
R410	ERD12FJ102	1KΩ	1/2W	± 5%	Carbon	1
R411	ERD25TJ512	5.1KΩ	1/4W	± 5%	Carbon	1
R412	ERD25TJ432	4.3KΩ	1/4W	± 5%	Carbon	1
R413	ERD50TJ202	2KΩ	1/2W	± 5%	Carbon	1
R414	ERD25TJ392	3.9KΩ	1/4W	± 5%	Carbon	1
R416	ERD25TJ682	6.8KΩ	1/4W	± 5%	Carbon	1
R417, R422	ERD25TJ561	560Ω	1/4W	± 5%	Carbon	1
R418	ERD25TJ513	51KΩ	1/4W	± 5%	Carbon	1
R419	ERD25TJ912	9.1KΩ	1/4W	± 5%	Carbon	1
R420	ERD25TJ112	1.1KΩ	1/4W	± 5%	Carbon	1
R421	ERD25TJ104	100KΩ	1/4W	± 5%	Carbon	1
Capacitors						
C401	ECQU1A473MD	0.047μF	125AC	± 20%	Polyester	1
C401	ECQU1A473MC	0.047μF	125AC	± 20%	Polyester	1
C404, 405, 406, 407	RXAF102P22HD	0.01μF×2	500WV	± 100%	Ceramic	4
C408	ECQM6103MZ	0.01μF	600WV	± 20%	Polyester	1
C409	ECQM05822KZ	0.0082μF	50WV	± 10%	Polyester	1
C410	ECEB16V1000V	1000μF	16WV	Electrolytic		1
C411, 412	ECEA16V1000V	100μF	16WV	Electrolytic		2
C413	ECEM80R1000X	1000μF	80WV	Electrolytic		1
C414, 415	ECEA63V100V	100μF	50WV	Electrolytic		2
C416	ECEB160V100V	100μF	160WV	Electrolytic		1
C417	ECEA160V22V	22μF	160WV	Electrolytic		1

Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
CABINET AND CHASSIS PARTS						
1-1	SFKK10EM01A	Panel ass'y, Front			1	
1-2	SGLA9	Lamp Indicate			1	
1-3	SFUZ10E01	Felt			1	
2	SFUP10E02E	Case			1	
2-1	SFNN10EM01	Name Plate			1	
2-2	XST3+6FZS	Screw			10	
3	SBLA4-3	Knob, Power switch			1	
4	XVE3A8FZS	Screw			4	
5	SSLA37S	Power switch			1	
5-1	SFUP10E03	Mounting Plate, Power switch			1	
5-2	SFUP10E09	Mounting Plate, Panel			1	
5-3	SFUP10E04	Holder, Lamp			1	
5-4	XYN3+C6FZS	Screw			2	
6	XAM37T150	Lamp			1	
6-1	SMZA6091	Rubber, Lamp			1	
7	ETP76BL1A	Power Transformer			1	
7-1	XNG4HS	Nut			4	
7-2	XWA4BFR	Washer			4	
7-3	XWA4G10FU	Washer			4	
7-4	XST4+8FZS	Screw			4	
8	SFDJ-D4F	Socket, DC			1	
8-1	SJS5505	Connector, 5P			1	
8-2	XSS3+10FNS	Screw			2	
9	SFUP10E-05	Mounting Plate, AC Cord			1	
9-1	XST3+6FZS	Screw			4	
10	RJA10A	AC cord			1	
10-1	SFE86UT	Tube			1	
11	SFHK040L	Bushing, cord			1	
12	SFDP102-07	P. C. B. Fuse			1	
12-1	XTW3+10HFZ	Screw			2	
12-2	SJS5405	Connector, 4P			1	
12-3	RJF107-2	Holder, Fuse			10	
12-4	SFER1C	Terminal			1	
12-5	XNG3HS	Nut			1	
12-6	XST3+6FZS	Screw			1	
13	SFDP102-06	Power P. C. B			1	
13-1	XTW3+10HFZ	Screw			2	
13-2	SHE36	Clamper, wire			1	
13-3	XST3+6FZS	Screw			2	
13-4	SFXO10E01	Spacer			1	
13-5	SJS5307	Connector, 3P			1	
13-6	SFDJS3PSHF	Connector, 3P			1	
14	SFUP10E08	Mounting Plate			1	
14-1	SFEZ196	Sporting, P. C. B			2	
15	SFUZ102-03	Case, Bottom			1	
15-1	XTW3+10HFZ	Screw			4	
15-2	XST3+6FZS	Screw			2	
15-3	XNG3HS	Nut, Capacitor			2	
REMOTE CONTROL (Model SH-10R-(M/MC))						
1	SFKK102-01	Ornament Plate, Start Stop			1	
1-1	SFXJ102-06	Screw			1	
2	SFUM10R01E	Cace			1	
3	SFDSSL1C	Micro switch			1	
3-1	XTN2+10	Screw			2	
4	SFUP10R02	Mounting Plate, Micro switch			1	
4-1	XTN2+6B	Screw			2	
5	ERD25TJ101	100Ω 1/8W ± 5% Carbon			1	
5-1	SFEB3UT	Tube			1	
5-2	SFEB2UT	Tube			1	

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
6	SFGP10R01	Rubber, Bushing	1	
7	SFEZ10R01	Cord, Jack	1	
8	SFUP10R01	Bottom cover	1	
8-1	XTS3+8BFZ	Screw	4	
9	SFNN10RM01	Name Plate	1	

ACCESSORY PARTS

A1	SFNU102M01	Operating instructions	1	SP-10MKII-(M)
A1	SFNU102C01	Operating instructions	1	SP-10MKII-(MC)
A5	SFWE010	45 Adaptor	1	
A6	SFWO010	Oil	1	
A7	SFYF09815	Polyethylene Bag	1	
A8	XSN5+35S	Screw A	5	
A9	XSN5+43S	Screw B	5	
A10	SFXW650-2	Washer	5	

PACKING MATERIALS

P2	SFHP102M01	Inside packing case	1	SP-10MKII-(M)
P2	SFHP102C01	Inside packing case	1	SP-10MKII-(MC)
P3	SFHH102-06	Bottom Pad	1	
P4	SFYC70A100	Polyethylene sheet	1	
P5	SFYF08A23	Polyethylene Bag	3	
P6	SFHH102-04	Side Pad (L)	1	
P7	SFHH102-05	Side Pad (R)	1	
P8	SFYF15A20	Polyethylene Bag	1	
P9	SFHH102-07	Side Pad, Power unit	1	
P10	SFHH102-08	Side Pad, Power unit	1	
P11	SFHD102-06	Case, Power unit	1	
P12	SFYF45A50	Polyethylene Bag	2	
P13	SFHD102-05	Top Pad, Turntable	1	
P14	SFYF27A39	Polyethylene Bag	1	
P15	XYN3+C6BS	Screw, Clumper	7	
P16	SFUP102M14E	Mounting Plate, Motor	1	